

# ATRANS Research Project A-09/003

## Possibility of Ethanol Usage as Diesel Substitute in Thai Transportation Sector

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ATRANS-OTP Round Table Meeting

“Sustainable Transport Development Aspect in Thailand: Transit-Oriented  
Development (TOD), Equity and the environment”

**Friday 4<sup>th</sup> June 2010**

- Brief introduction
  - Rationale & Current situation
  - Objective & Methodology
- Energy demand model construction (BAU)
  - Available record
  - Model assumption
  - Validation by historical record
- Scenario Model
  - Existing technology case for ethanol city bus (BMTA)
  - Assume technology penetration to inter city bus
  - Assume budget spent on developing indigenous technology (on diesel pickup truck etc.)
- Questions & comments?

FIGURE 8 TRENDS OF FINAL ENERGY CONSUMPTION BY ECONOMIC SECTOR

# Thailand Energy Consumption

Why transportation sector

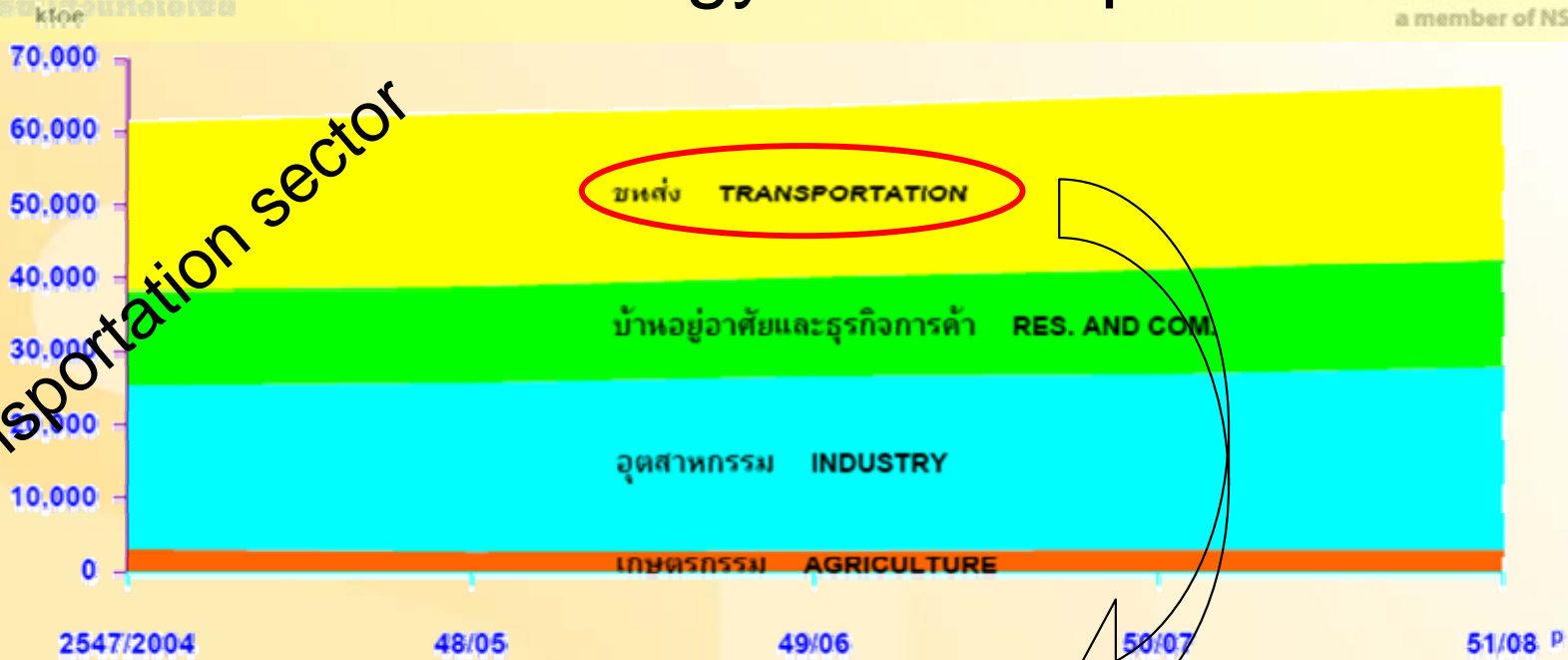


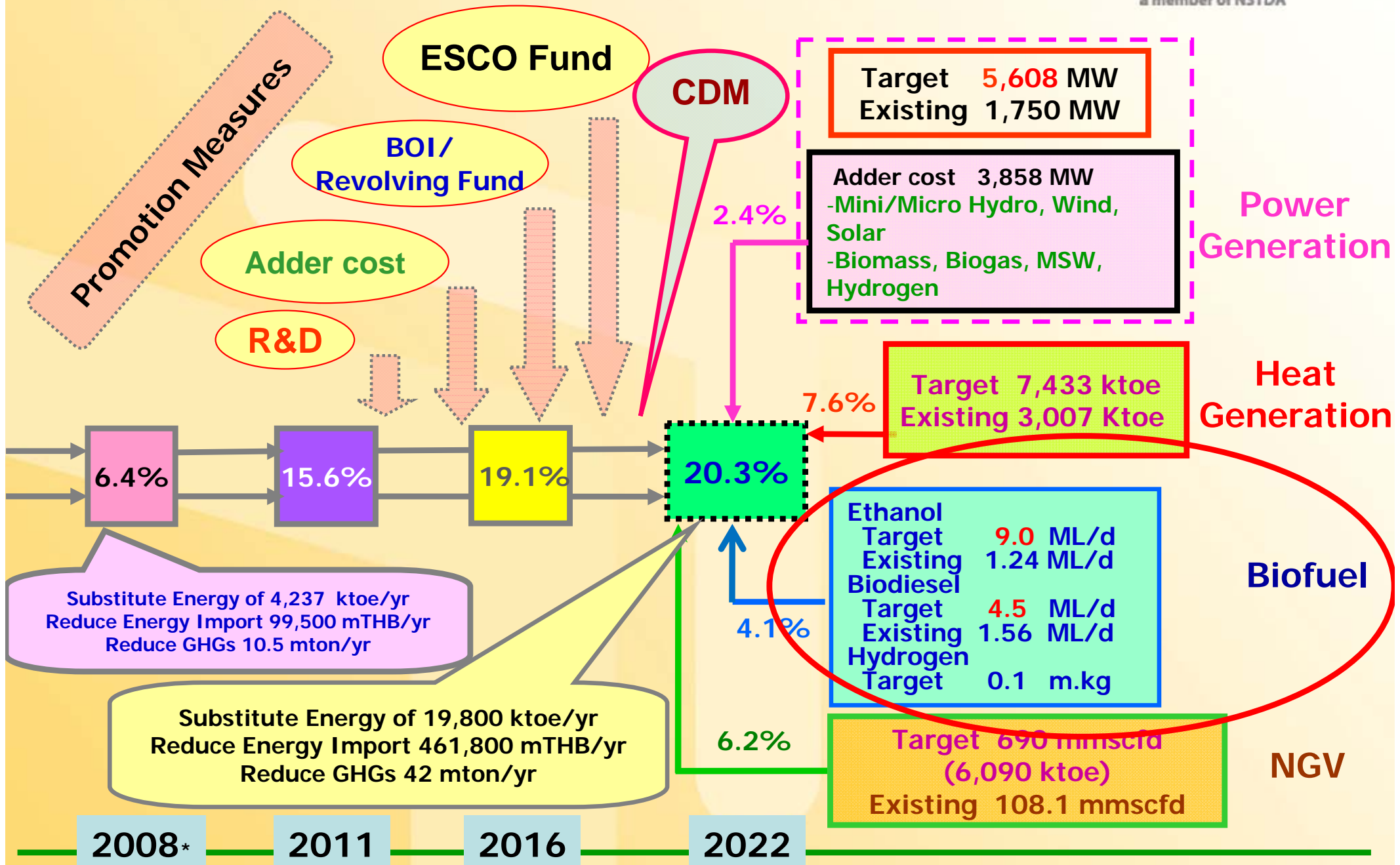
FIGURE 11 TRENDS OF TRANSPORT ENERGY CONSUMPTION BY TYPE

พลังงานเทียบเท่าน้ำมันดิบ

## Transportation

Why diesel

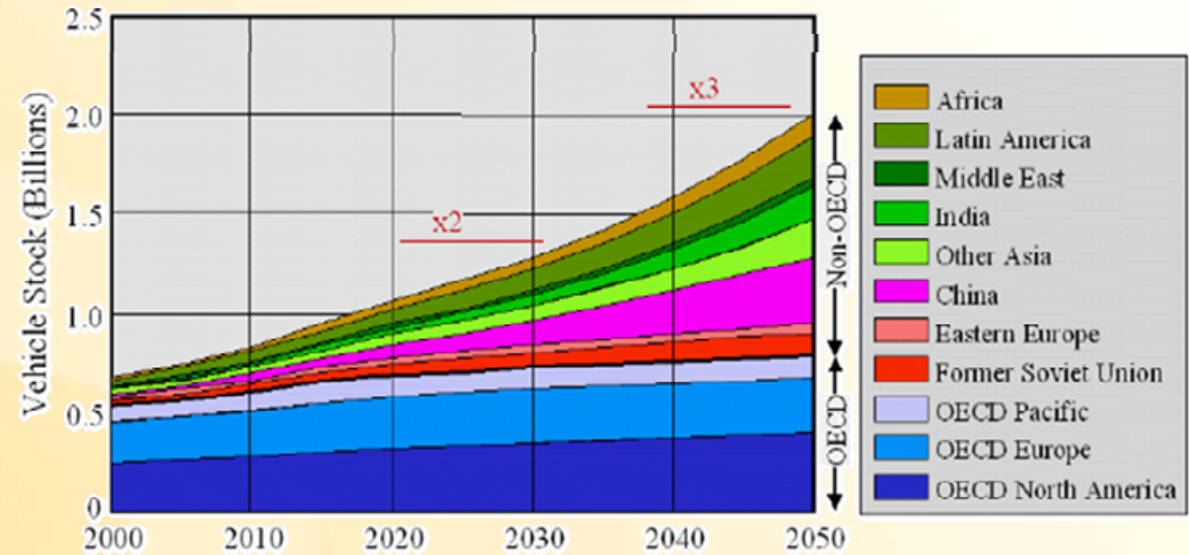




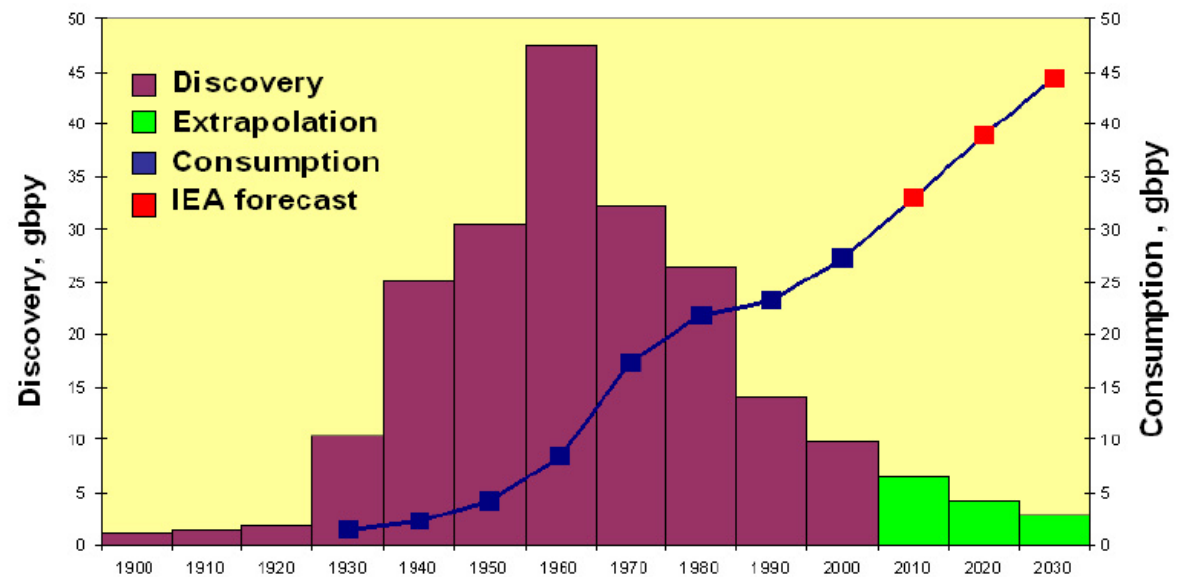


# Scania & Ethanol fuel

- Growing number of vehicles
- Less fossil fuel resource



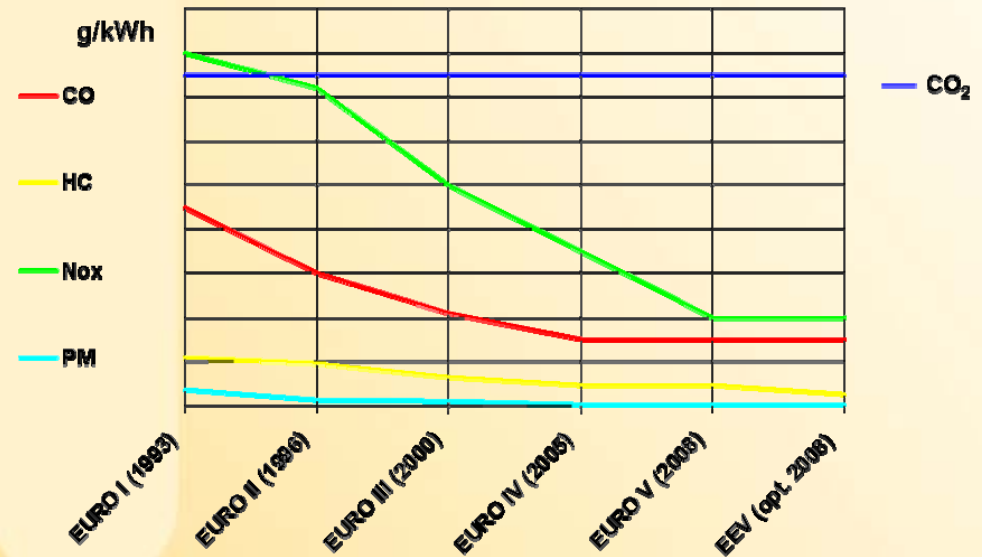
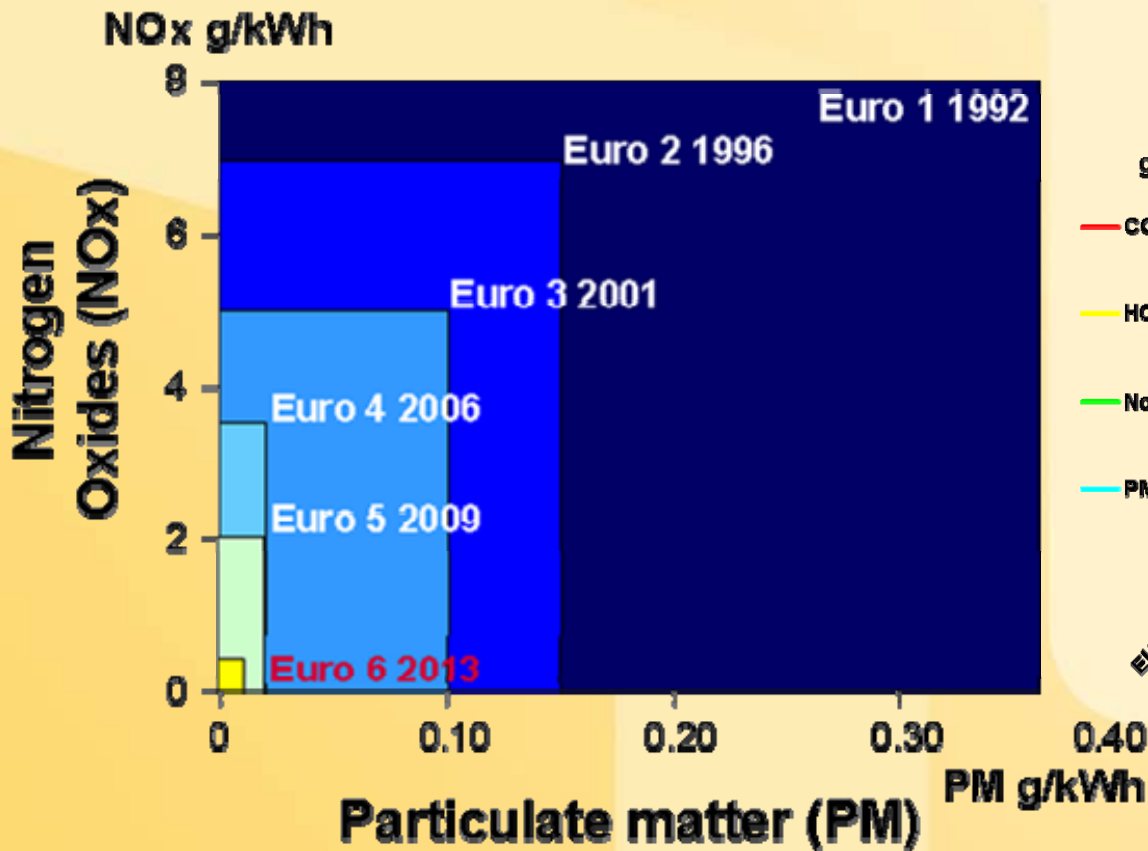
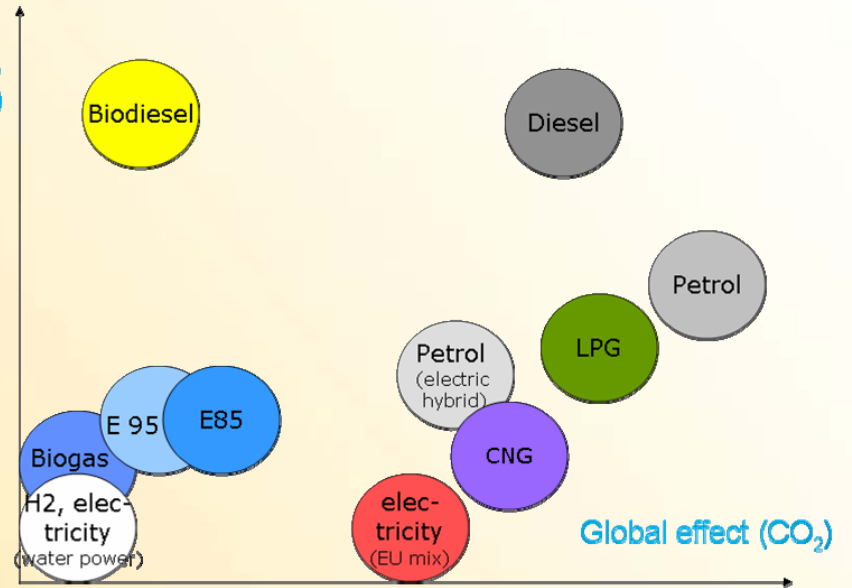
Comparison between discovery and consumption

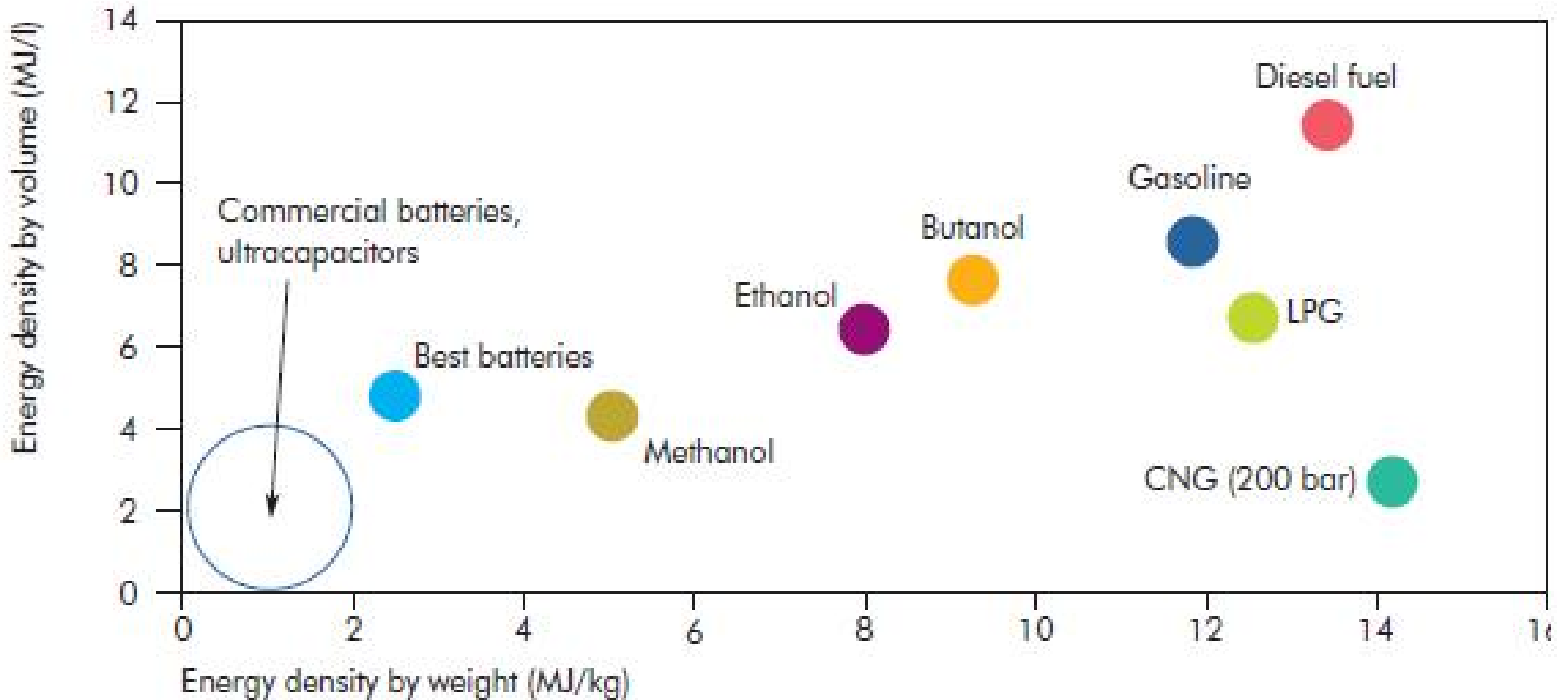


# Scania & Ethanol fuel

- Growing number of vehicles
- Less fossil fuel resource
- Emission regulation not after CO<sub>2</sub>
  - Ethanol also helps reduce GHG

Local Emissions (PM, NOx)





Source: Various, including IEA data on the relationship between volumetric and mass density of batteries and IEA assumptions on the efficiencies of engines (25% to 30% for internal combustion engines) and electric motors (90% to 95%).

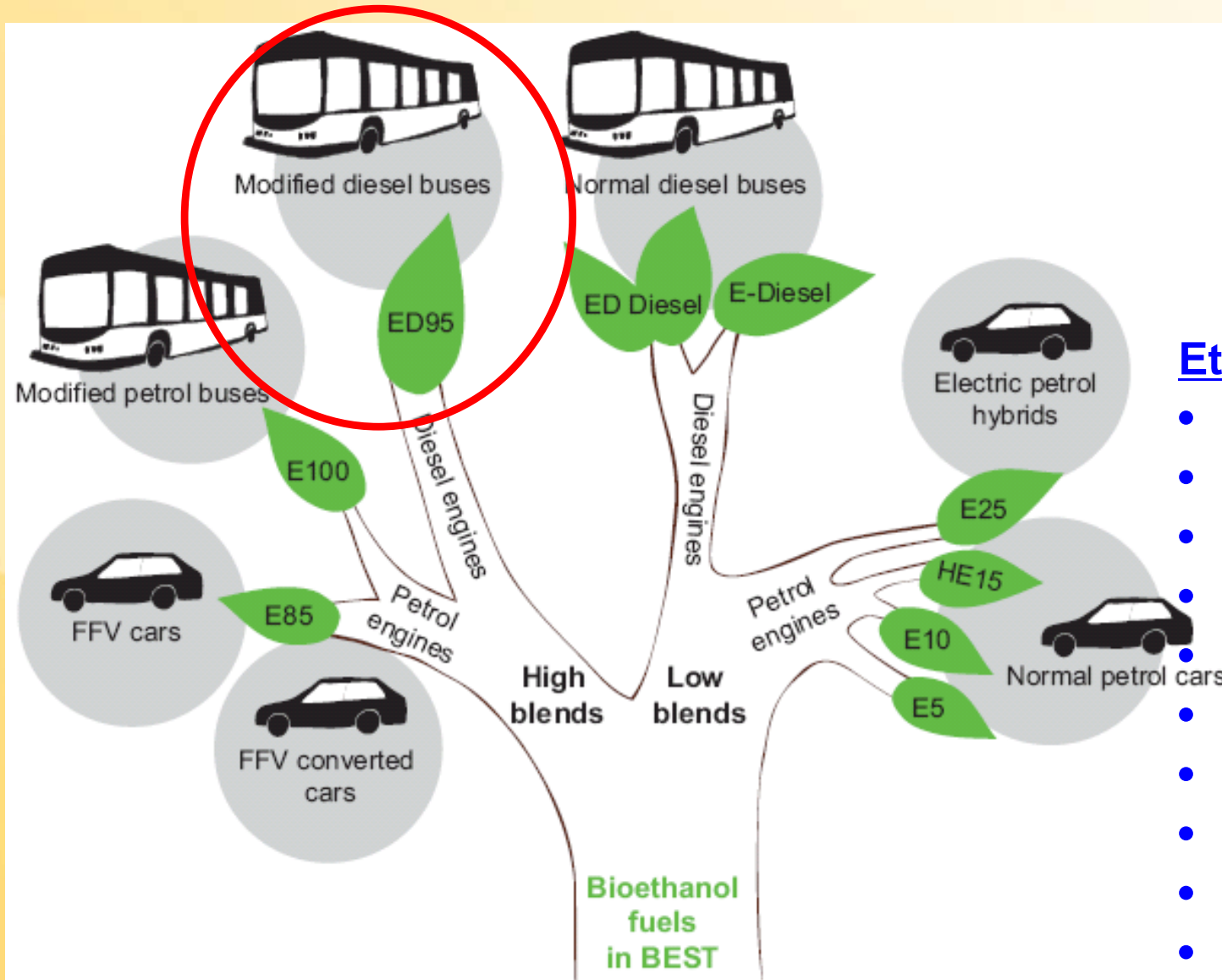
## BEST Partners and Supporters



### Ethanol bus in operation

- 450 Stockholm, Sweden
- 22 Oslo, Norway
- 14 Redding, UK
- 10 Slupsk, Polen
- 5 Madrid
- 4 Magenta, Italy
- 3 La Spetzia, Italy
- 3 Nottingham, UK
- 2 Nan Yang, China
- 1 Beijing, China
- 1 Sao Paulo, Brazil





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## 3rd generation diesel-ethanol engine

Highly efficient diesel combustion

### 9-litre diesel engine

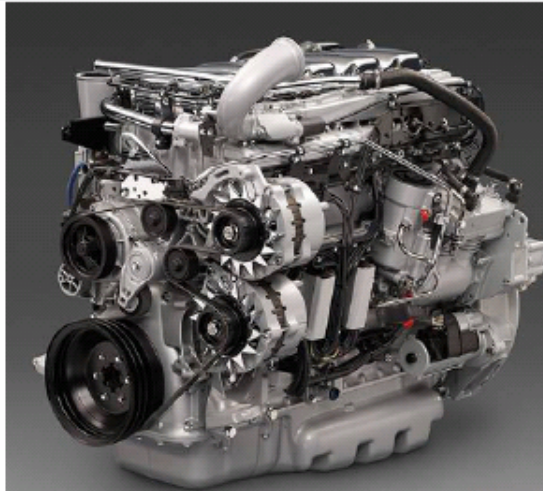
270 hp, 1200 Nm

### Euro 5 and EEV

Best available environmental standard

### Thermal efficiency

Ethanol up to 43%  
(With diesel up to 44%)



Up to 90% CO<sub>2</sub>-saving



## Ethanol piston 28:1

## Normal piston 17:1



9-litre 270 hp ethanol

9-litre 270 hp diesel

Compromise: Cold-start capability vs. max cylinder pressure (power)



## The fuel

### SEKAB, EtamaxD™

Pat. WO9505437

- Ethanol (95% by volume) 92.2% by weight
- Ignition improver\* 5% by weight
- MTBE + isobutyl alcohol 2.8% by weight

$Q_{LHV} = 25.7 \text{ MJ/kg}$  (diesel = 44.5 MJ/kg)

Density = 0.82kg/litre (=diesel)

+ a lot of water: 6.4% by weight

\*) poly-ethylene-glycol derivative from Akzo Nobel, Beraid 3555

- ED95 – 96.5% hydrous bioethanol, 3.5% additives  
– used in bioethanol buses, converted diesel vehicles and dedicated heavy diesel vehicles, such as waste collection trucks.



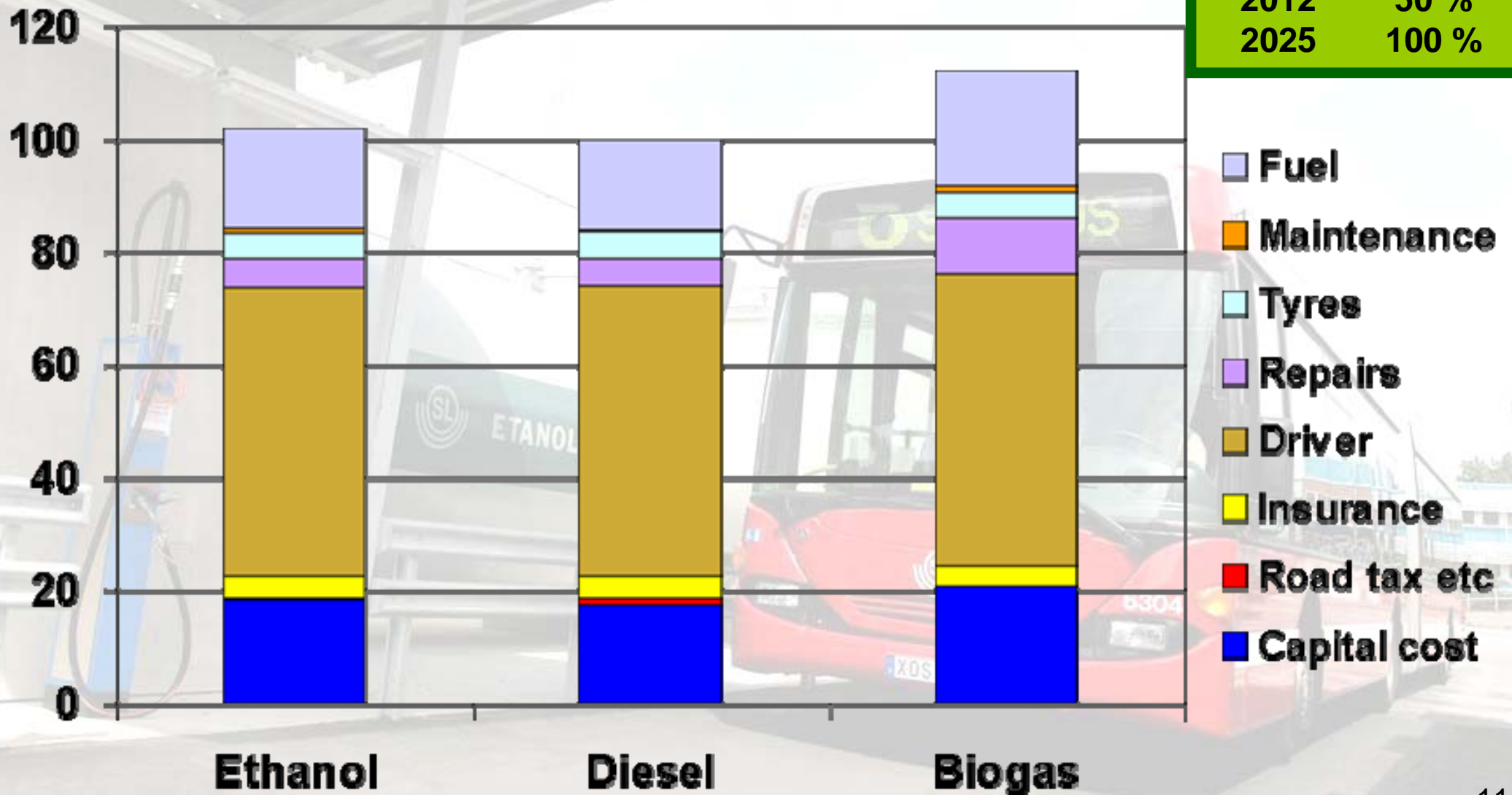
# Operating Cost in Sweden 12 meter bus

Stockholm Public Transport's goals:  
 Transport's goals:

**Buses on  
 Renewable Fuels:**

2006	25 %
2012	50 %
2025	100 %

*12 meter bus Sweden*



► **M1 1.3.** ◀ **Ethanol for diesel engines<sup>(1)</sup>**

Parameter	Unit	Limits <sup>(2)</sup>		Test method <sup>(3)</sup>
		Minimum	Maximum	
Alcohol, mass	% m/m	92,4	—	ASTM D 5501
Other alcohol than ethanol contained in total alcohol, mass	% m/m	—	2	ADTM D 5501
Density at 15 °C	kg/m <sup>3</sup>	795	815	ASTM D 4052
Ash content	% m/m		0,001	ISO 6245
Flash point	°C	10		ISO 2719
Acidity, calculated as acetic acid	% m/m	—	0,0025	ISO 1388-2
Neutralisation (strong acid) number	KOH mg/l	—	1	
Colour	According to scale	—	10	ASTM D 1209
Dry residue at 100 °C	mg/kg		15	ISO 759
Water content	% m/m		6,5	ISO 760
Aldehydes calculated as acetic acid	% m/m		0,0025	ISO 1388-4
Sulphur content	mg/kg	—	10	ASTM D 5453
Esters, calculated as ethylacetate	% m/m	—	0,1	ASSTM D 1617

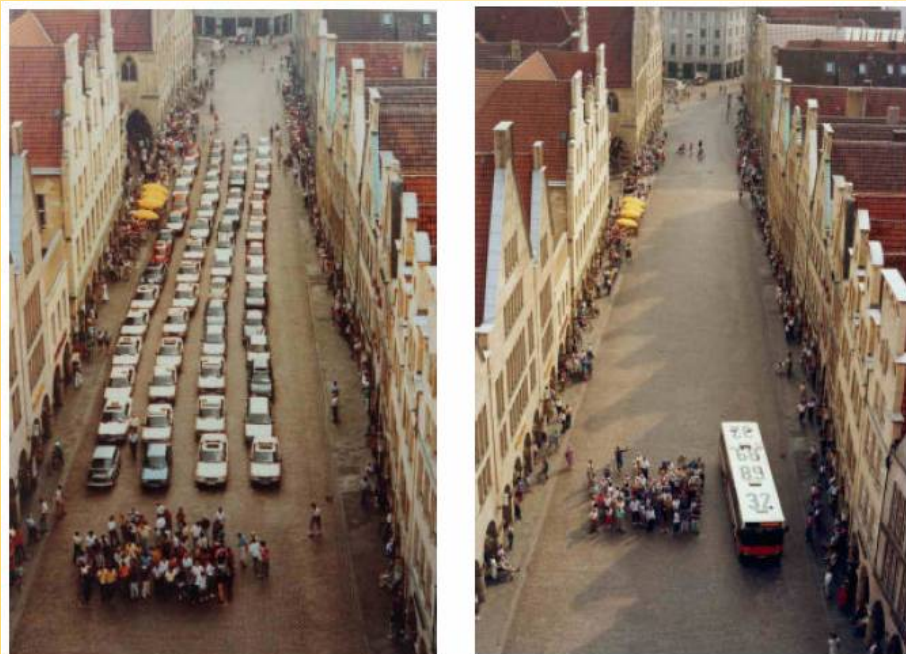
(1) Cetane improver, as specified by the engine manufacturer, may be added to the ethanol fuel. The maximum allowed amount is 10 % m/m.

(2) The values quoted in the specification are 'true values'. In establishment of their limit values the terms of ISO 4259, Petroleum products — Determination and application of precision data in relation to methods of test, have been applied and in fixing a minimum value, a minimum difference of 2R above zero has been taken into account; in fixing a maximum and minimum value, the minimum difference is 4R (R – reproducibility). Notwithstanding this measure, which is necessary for statistical reasons, the manufacturer of a fuel should nevertheless aim at a zero value where the stipulated maximum value is 2R and at the mean value in the case of quotations of maximum and minimum limits. Should it be necessary to clarify the question as to whether a fuel meets the requirements of the specification, the terms of ISO 4259 should be applied.

(3) Equivalent ISO methods will be adopted when issued for all properties listed above.



- Aims to assess feasibility of using ethanol in transportation sector (especially as diesel substitute)
  - Construct a database model for energy consumption in transportation
  - Analyze above model for various scenarios to reflect different levels of diesel substitution by ethanol
  - Assess technical-economical feasibility of using ethanol as diesel substitute in transportation sector



- Use LEAP to construct energy demand model for transportation sector
- Run scenarios analysis on ED95 technology introduction

รายงานฉบับสมบูรณ์



การศึกษาผลกระทบนโยบายส่งเสริมการใช้แก๊สโซฮอล์ E85 ต่อการใช้พลังงานในภาคขนส่ง

เสนอต่อ  
สำนักงานกองทุนสนับสนุนการวิจัย

เสนอโดย  
ภาควิชาวิศวกรรมเครื่องกล คณะวิศวกรรมศาสตร์  
มหาวิทยาลัยเทคโนโลยีพระจอมเกล้าธนบุรี

รายงานฉบับสมบูรณ์

การวิจัยเชิงนโยบายเพื่อสนับสนุนการพัฒนาและการใช้พลังงานหมุนเวียนและการเพิ่มประสิทธิภาพในการใช้พลังงานในประเทศไทยระยะที่ 2



โดย  
เสนอ

มิถุนายน 2552

รายงานฉบับสมบูรณ์ (Final Report)

การพัฒนารอบและแนวทางการจัดทำฐานข้อมูลที่เป็นสำหรับการวางแผนและการติดตามประเมินผลกระทบของทางเลือกการประหยัดพลังงานในภาคขนส่ง



โดย  
มหาวิทยาลัยเทคโนโลยีพระจอมเกล้าธนบุรี  
King Mongkut's University of Technology Thonburi

เสนอ  
สำนักงานกองทุนสนับสนุนการวิจัย  
The Thailand Research Fund

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# Basic of energy demand calculation

$$ED. = NV. \times VKT. \times FE.$$

(energy demand) (number of vehicle) (vehicle kilometer of travel) (fuel economy)

when :

$$ED = \sum_{\substack{i, \text{ vehicle type} \\ j, \text{ region}}} ED_{i,j}$$

$$ED_i = \sum_{k, \text{ fuel used}} ED_k$$

- There are MANY fuel choices and MANY engine technology to calculate fuel consumption
- Issues with Bi- and Dual-fuel
- Need certain assumption in the calculation

*Bi-fuel engine:*

$$e.d. = FE_l \cdot DS_l + FE_g \cdot DS_g$$

*Diesel Dual fuel:*

$$e.d. = FE_{DDF} \cdot (DS_l + DS_g)$$

\*note DS : Device share  
by energy unit

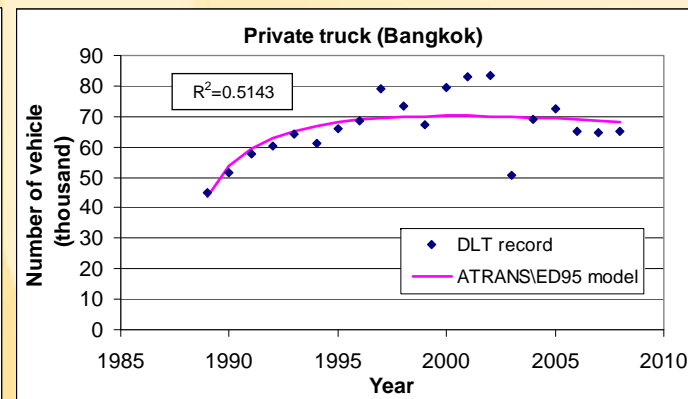
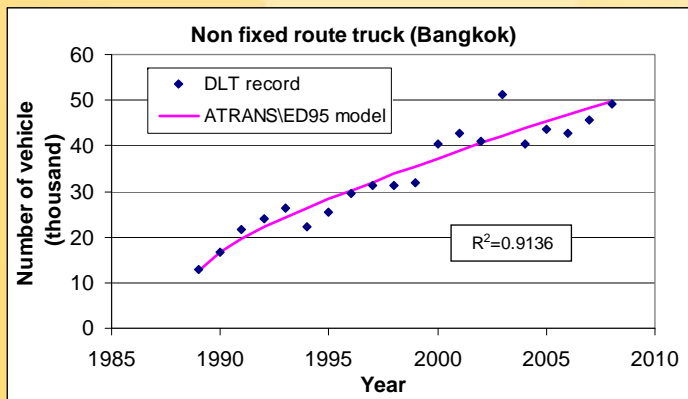
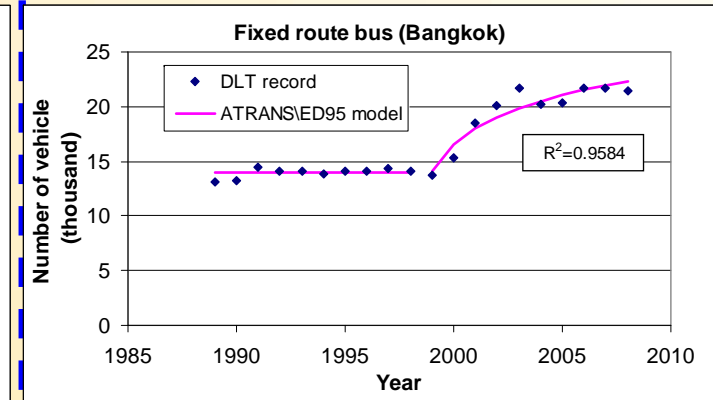
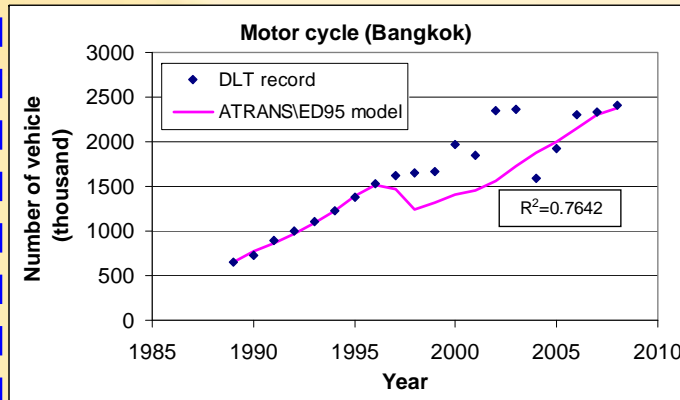
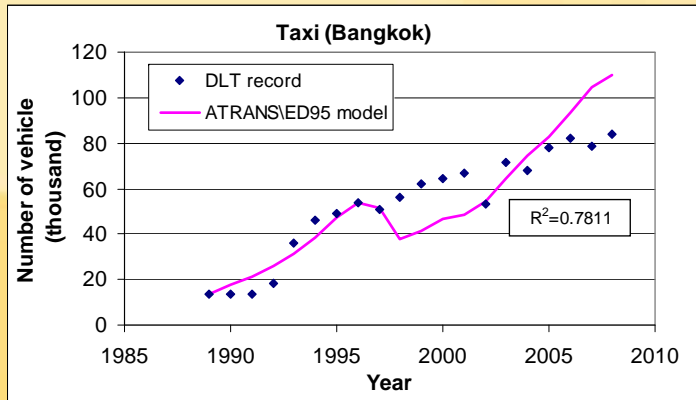
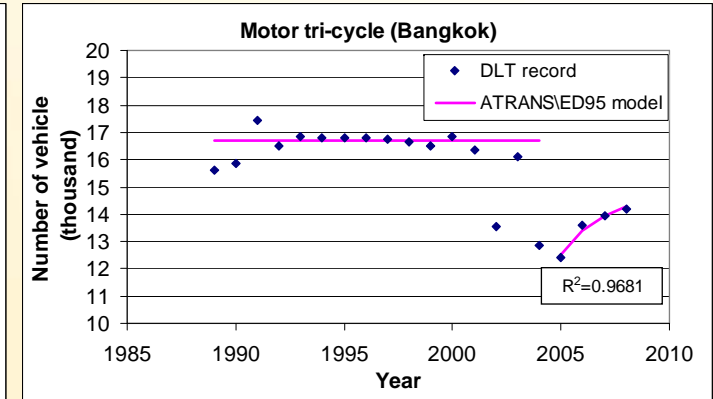
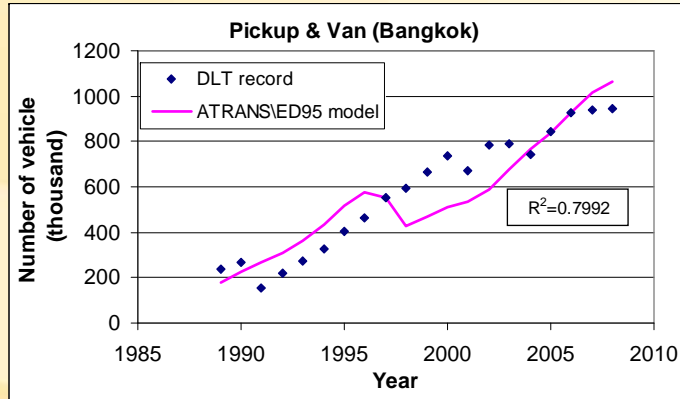
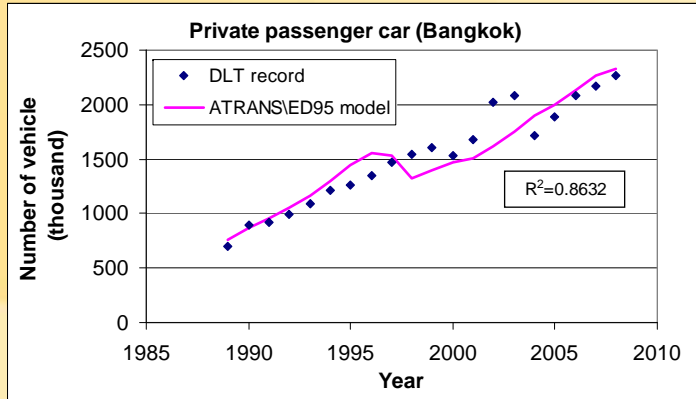


# Vehicle type

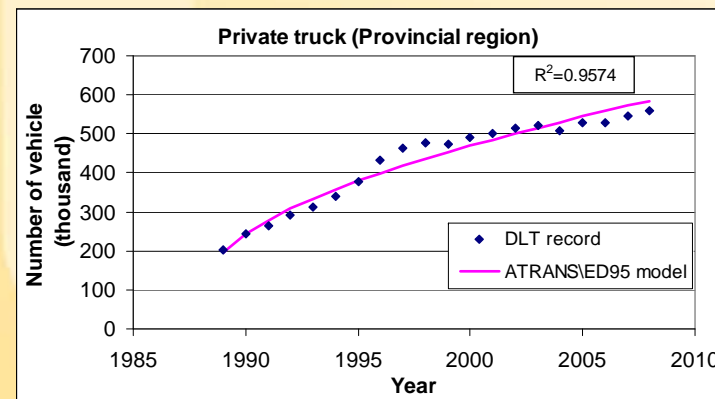
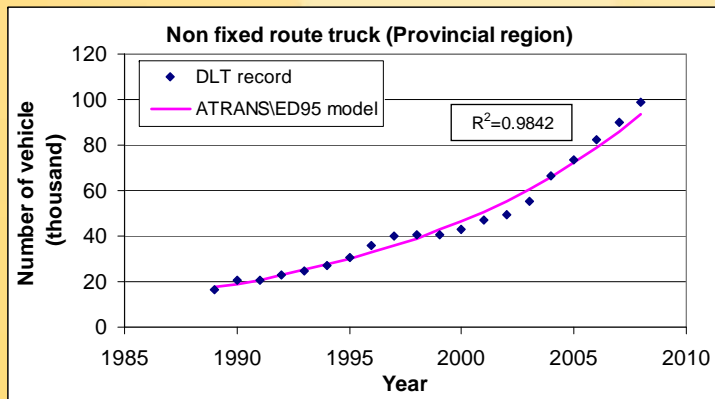
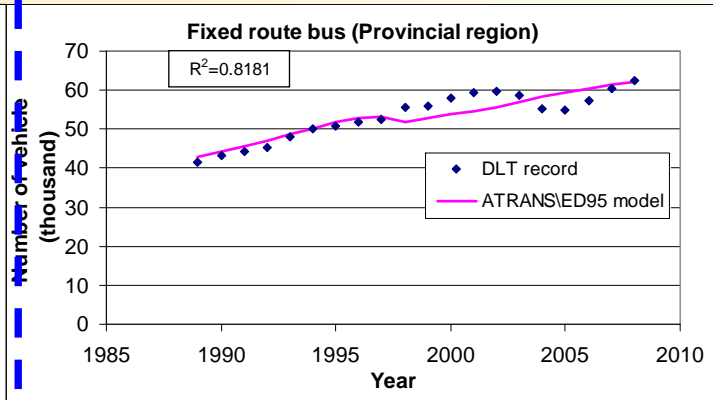
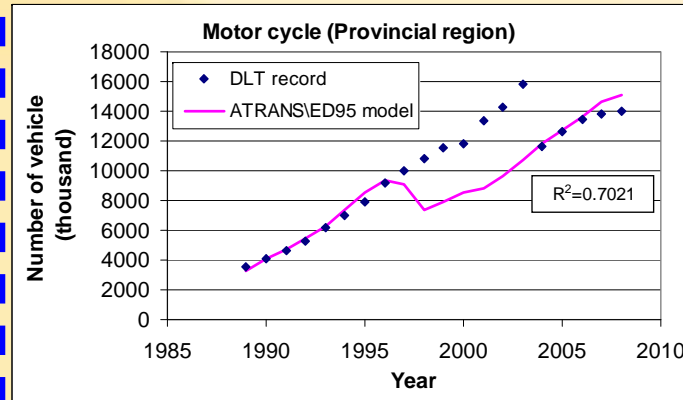
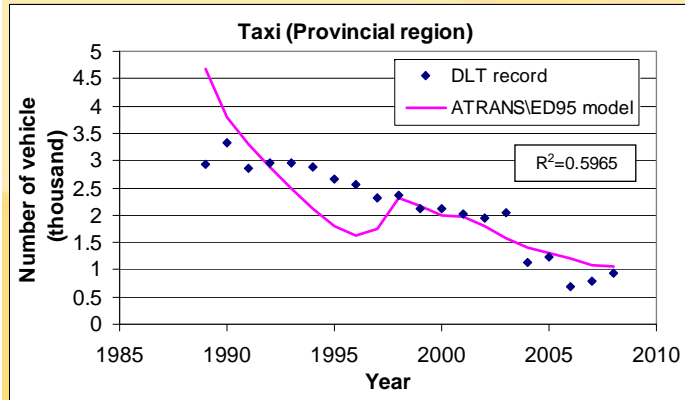
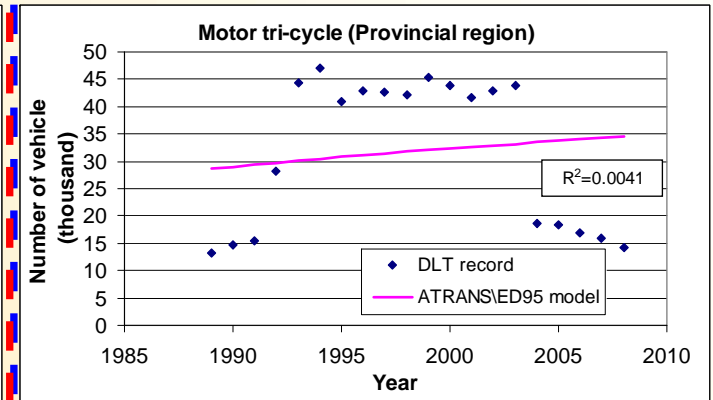
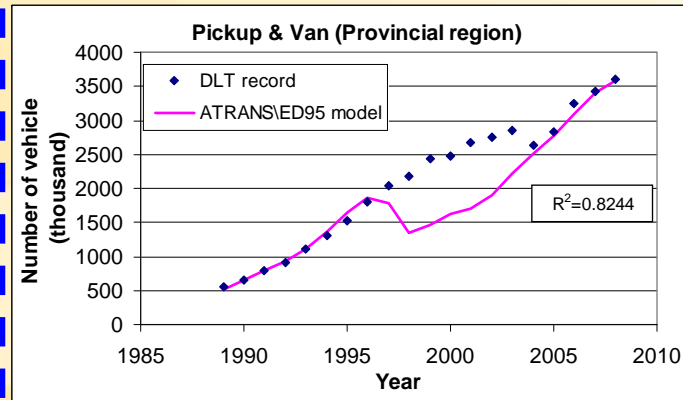
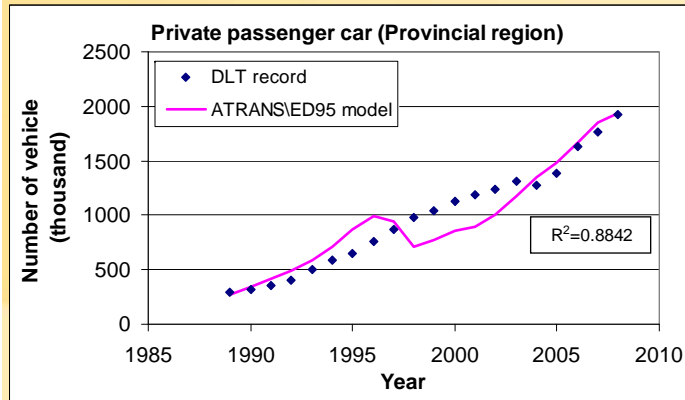
A. Total vehicle under motor vehicle act		B. Total vehicle under land transport act	
MV.1 Not more than 7 passengers	PC01 passenger car	Bus	
MV.2 Microbus & Passenger Van		- Fixed Route Bus	BUS01 Fixed route bus
MV.3 Van & Pick Up	PC02 pickup	- Non Fixed Route Bus	BUS02 Non fixed route bus
MV.4 Motortricycle	PC03 motor tri-cycle	- Private Bus	BUS03 Private bus
MV.7 Fixed Route Taxi (Subaru)		Small Rural Bus	sBus04 Small bus
MV.8 Motortricycle Taxi (Tuk Tuk)		Truck	
MV.6 Urban Taxi	PC04 taxi	- Non Fixed Route Truck	Truck01 Non fixed route truck
MV.5 Interprovincial Taxi	PC05 Commercial rent car	- Private Truck	Truck02 Private truck
MV.9 Hotel Taxi			
MV.10 Tour Taxi			
MV.11 Car for Hire			
MV.12 Motorcycle	PC06 Motor cycle		
MV.17 Public Motorcycle			
MV.13 Tractor	-		
MV.14 Road Roller			
MV.15 Farm Vehicle			
MV.16 Automobile Trailer			
		<b>record from DLT (Dec2009)</b>	
		<a href="http://apps.dlt.go.th/statistics_web/statistics.html">http://apps.dlt.go.th/statistics_web/statistics.html</a>	



# Number of vehicle in Bangkok



# Number of vehicle in provincial region



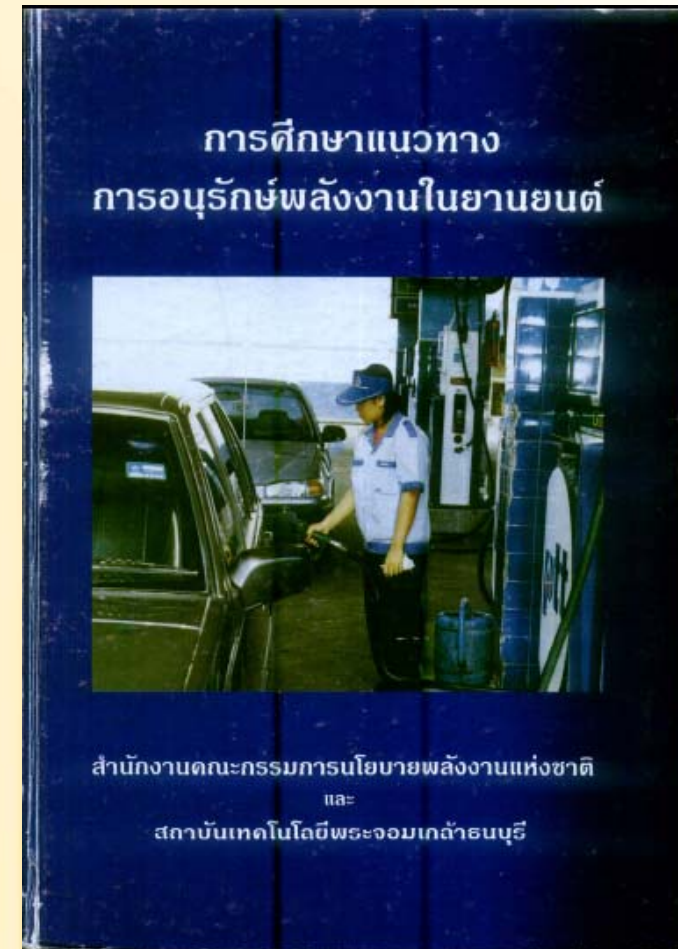




# Fuel economy and Vehicle Kilometer of Travel



EPPO report, 2008



NEPO & KMUTT, 1997

# Fuel economy (BKK)

km/litre	Single fuel engine				Dual fuel engine				Dedicated engine	
	SI Engine			Diesel	Bi-fuel SI LPG	Bi-fuel SI CNG	Diesel DDF LPG	Diesel DDF CNG	LPG dedic.	CNG dedic
	Gasoline	Gasohol E10	Gasohol E20**							
PC01	10.62*	11.30*	9.85	11.44*					9.87*	10.85*
PC02	10.00*	9.64**	9.28	11.21*					11.57*	11.33*
PC03	10.92**	10.52**	10.13	12.00**					9.71*	9.29*
PC04	10.58**	10.20**	9.82	11.63**					9.83**	10.81**
PC05	11.83**	11.40**	10.97	13.00**					10.99**	12.08**
PC06	32.77*	29.24*	-	-					-	-
Bus01	2.18**	2.10**	2.03	2.40*					2.03**	1.86*
Bus02	2.09**	2.01**	1.94	2.30**					1.94**	2.13**
Bus03	2.10**	2.02**	1.95	2.31**					1.95**	2.14**
Truck01	2.57**	2.48**	2.38	2.83*					2.39**	2.63**
Truck02	2.22**	2.14**	2.06	2.44**					2.07**	2.27**

**\*\*Calculation method shown next pages**

\*EPPO report, 2008

\*\*Estimate in this work by referring to NEPO & KMUTT, 1997

- **Assumption**: The fuel economy is depended only on the vehicle (engine) size and the engine technology.

a) So, the **FE ratio** (SI to SI, or CI to CI) between two vehicle types are constant during the consideration year.

$$FE. \propto \left\{ \begin{array}{l} \text{engine size,} \\ \text{engine technology} \end{array} \right\}$$

b) And also the **FE ratio** between two engine technology (SI to CI) of each vehicle type are constant by the same manner.

km/litre	SI Engine			Diesel
	Gasoline	Gasohol E10	Gasohol E20**	
PC01	1	-	-	1.0763
PC02	1.0552	-	-	1.1597
PC03	1.0601	-	-	1.2116
PC04	0.9881	-	-	1.1294

NEPO & KMUTT 1997

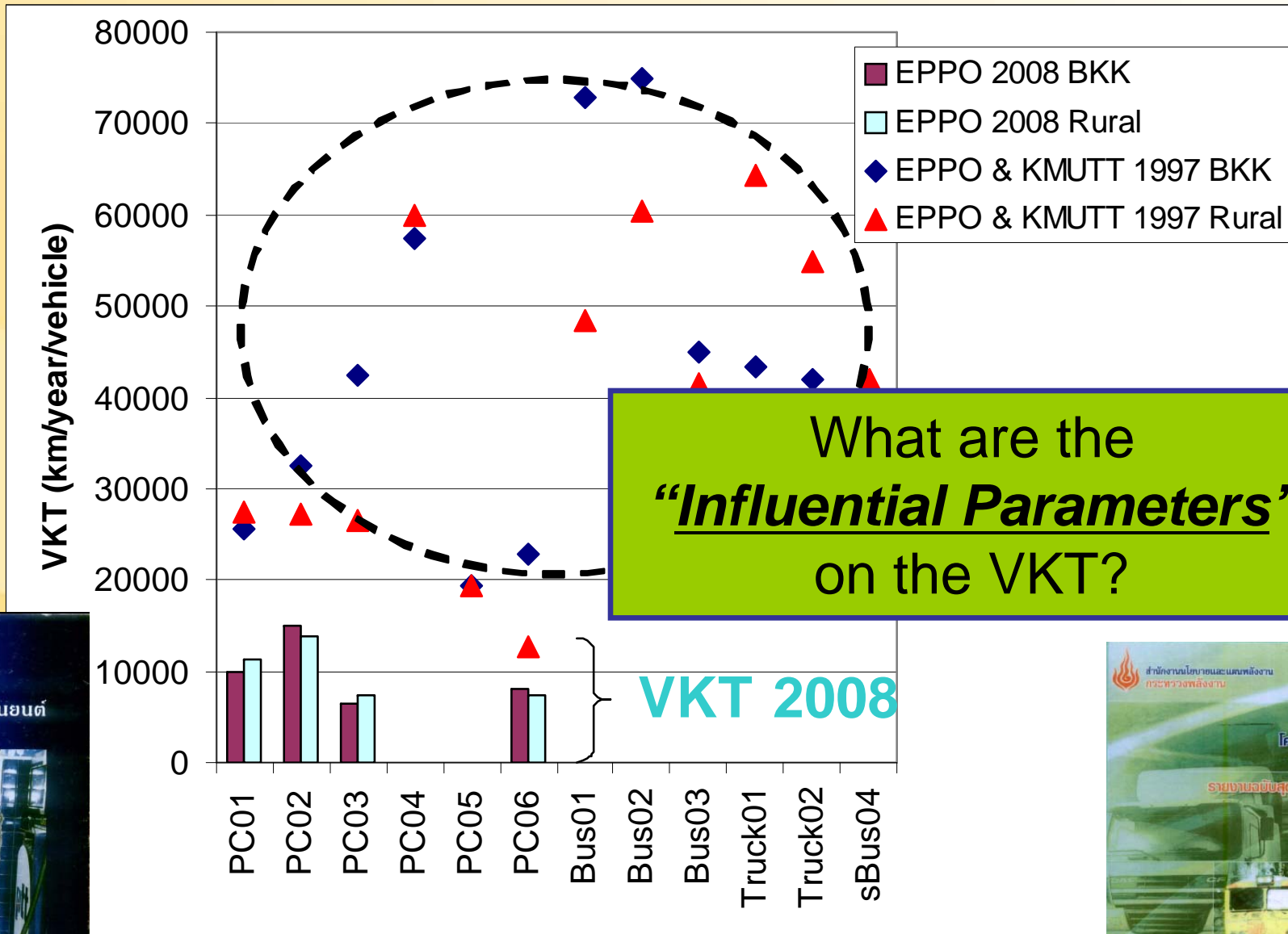
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PC03	-	-	-	-
PC04	-	-	-	-

EPPO 2008

yr.1997 => yr.2008

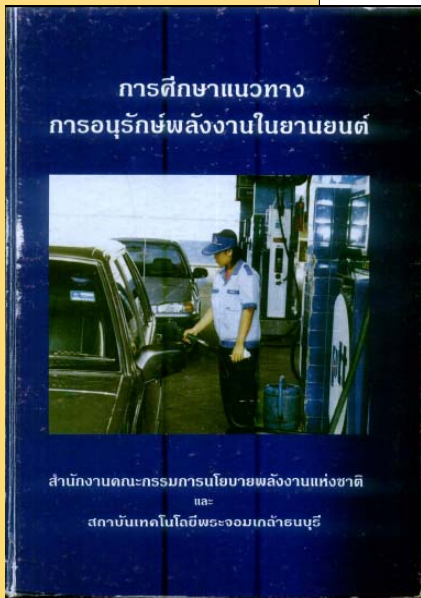
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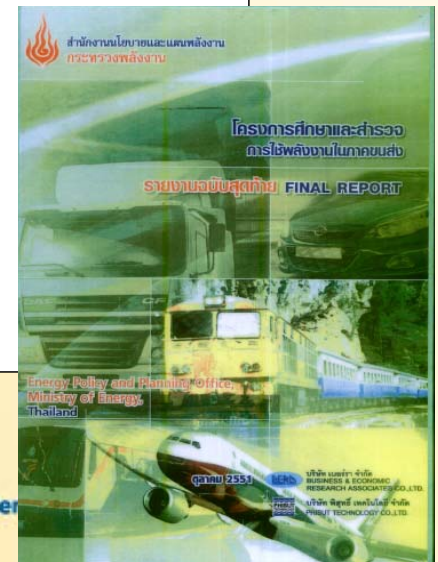
What are the  
***“Influential Parameters”***  
on the VKT?

**VKT 2008**



NEPO & KMUTT 1997

A Driving Force for National Science  
EPPO 2008





# Road distance & Number of vehicle

Year	Total road distance (Rural)	Total number of vehicles	
		Bangkok	Rural
1996	53,768	3,549,082	12,544,814
1997	55,321	3,872,327	13,793,913
1998	57,233	4,016,594	14,843,918
1999	59,306	4,162,846	15,933,690
•		•	
•		•	
•		•	
2004	63,287	4,288,468	16,336,251
2005	63,062	4,899,969	17,671,093
2006	63,773	5,557,111	19,250,186
2007	64,745	5,715,078	19,903,369

Simplest model to estimate VKT!!!



$$\frac{Rd_2}{Rd_1} = \frac{VK T_2}{VK T_1} \cdot \frac{\sum NV_2}{\sum NV_1}$$

km supply  $\propto$  km demand

sum over VKT x NV of each vehicle type



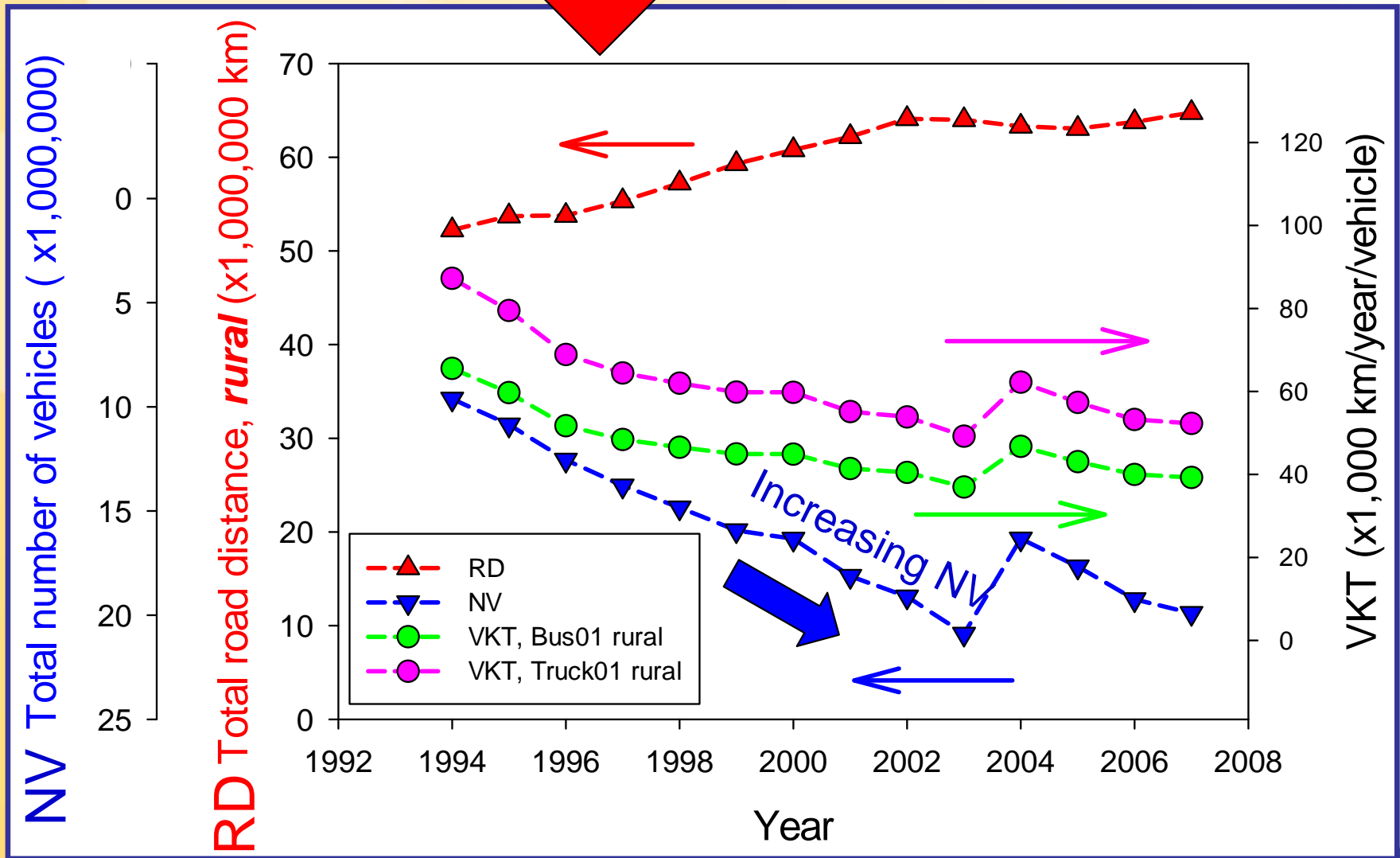
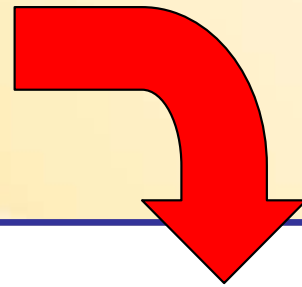
Assume road expansion mostly from provincial region  
(data obtained from Department of Highways)

Thailand transport portal (*Rural*)

<http://vigportal.mot.go.th/portal/site/PortalMOT/stat/index6URL/>

# Road distance & Number of vehicle

$$\frac{Rd_2}{Rd_1} = \frac{VKT_2}{VKT_1} \cdot \frac{\sum NV_2}{\sum NV_1}$$

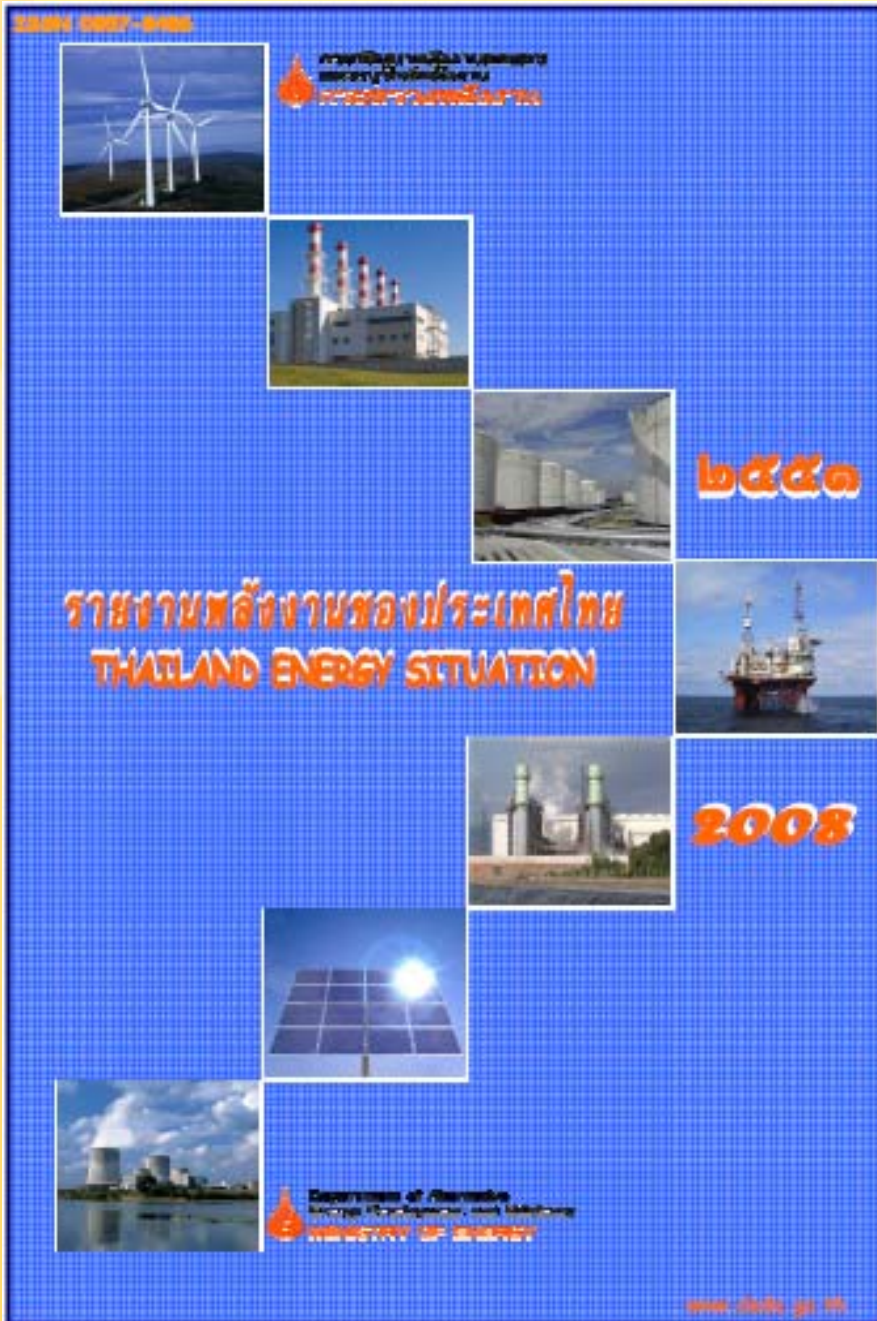


	Bangkok	Province
PC01 passenger car	9,887*	11,264*
PC02 pickup	15,008*	13,746*
PC03 Motor tri-cycle	6,500*	7,475*
PC04 Taxi	39,982**	49,208**
PC05 Commercial rent car	13,407**	15,808**
PC06 Motor cycle	8,097*	7,414*
Bus01 Fixed route bus	50,746**	39,687**
Bus02 Non fixed route bus	52,168**	49,559**
Bus03 Private bus	31,301**	34,018**
sBus04 Small bus	-	34,433**
Truck01 Non fixed route truck	30,211**	52,845**
Truck02 Fixed route truck	29,128**	44,924**

\*EPPO report, 2008

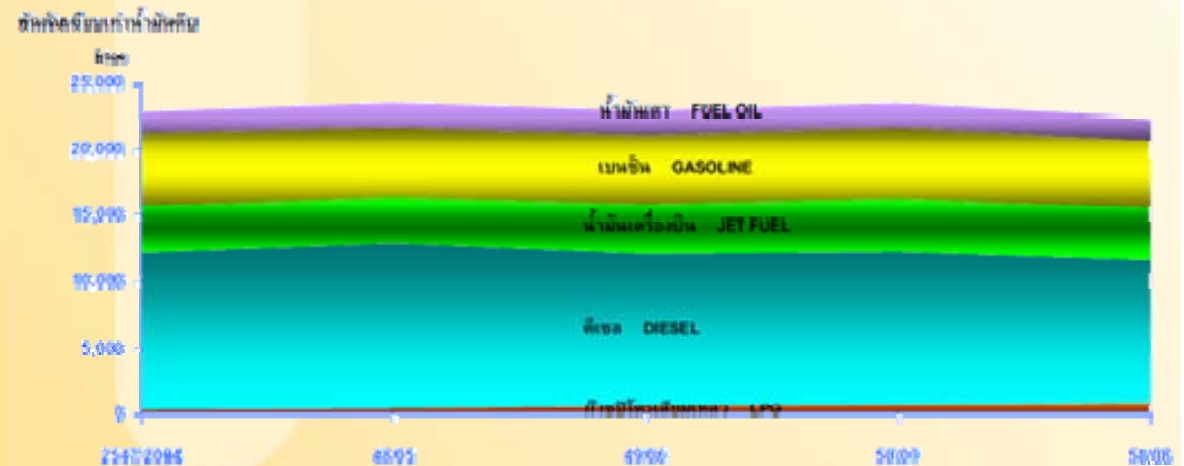
\*\*Estimate in this work by referring to NEPO & KMUTT, 1997





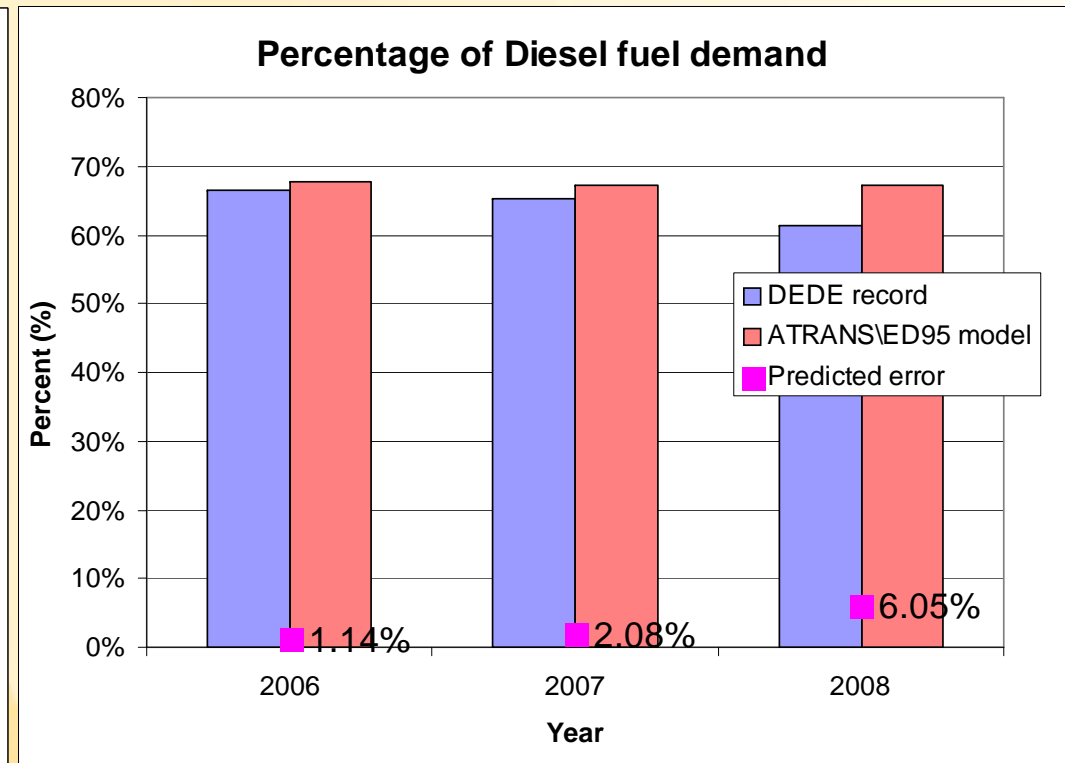
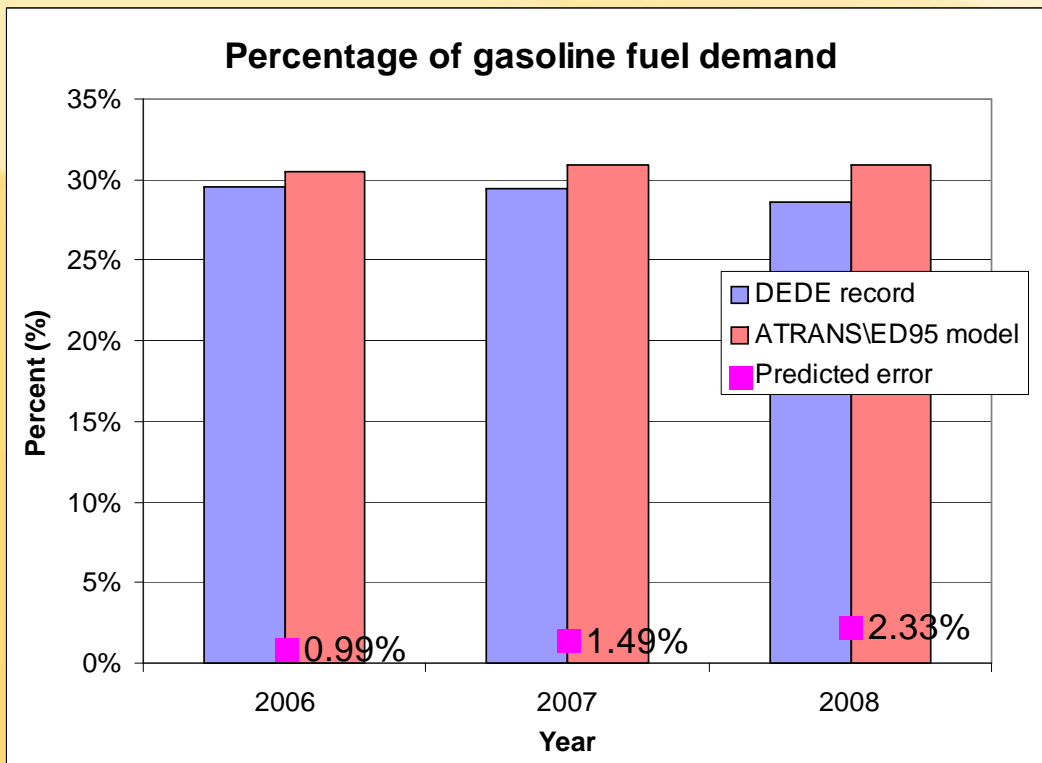
- DEDE, “Thailand Energy Situation”, 2008
- Validation year: 2006
- Calibration years: 2006-2008
- Only gasoline-based, diesel and gas considered (exclude fuel oil & jet fuel)

รูปที่ 11 แนวโน้มพลังงานที่ใช้สำหรับยานพาหนะในประเทศไทย  
FIGURE 11 TRENDS OF TRANSPORT ENERGY CONSUMPTION BY TYPE

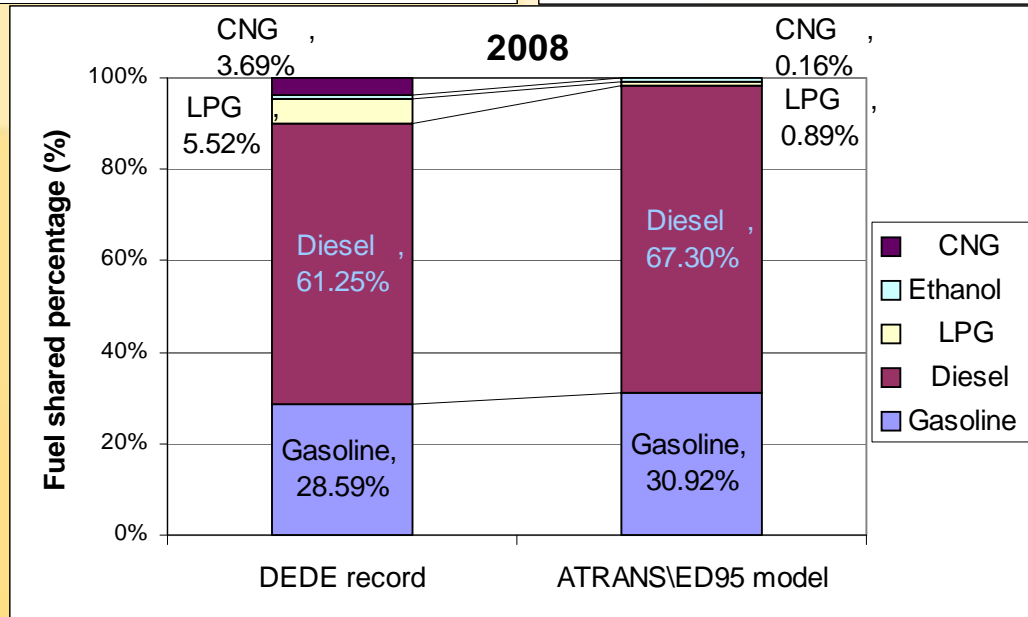
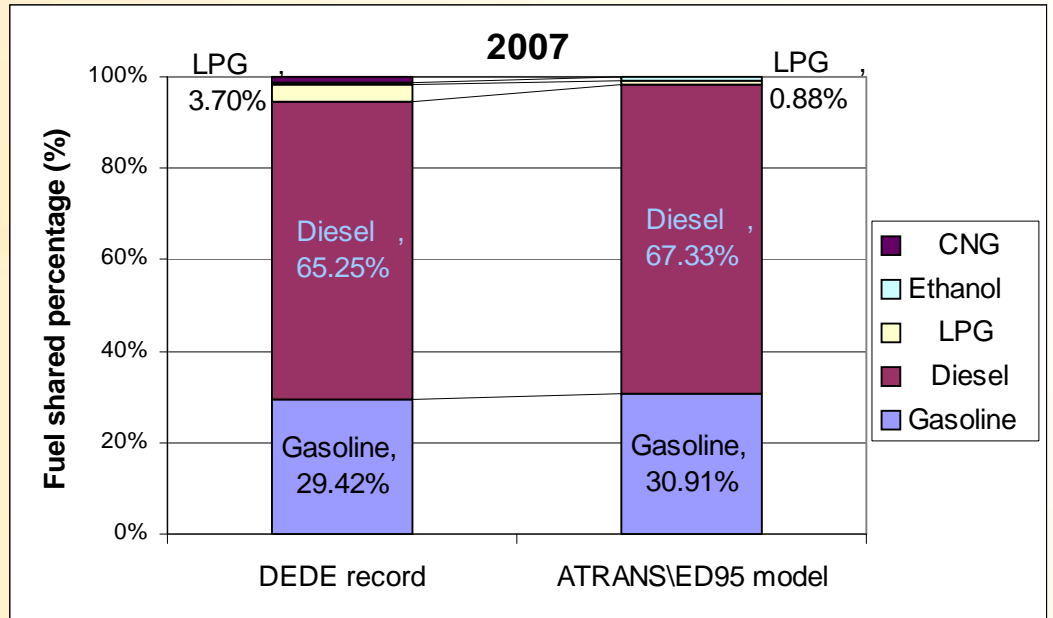
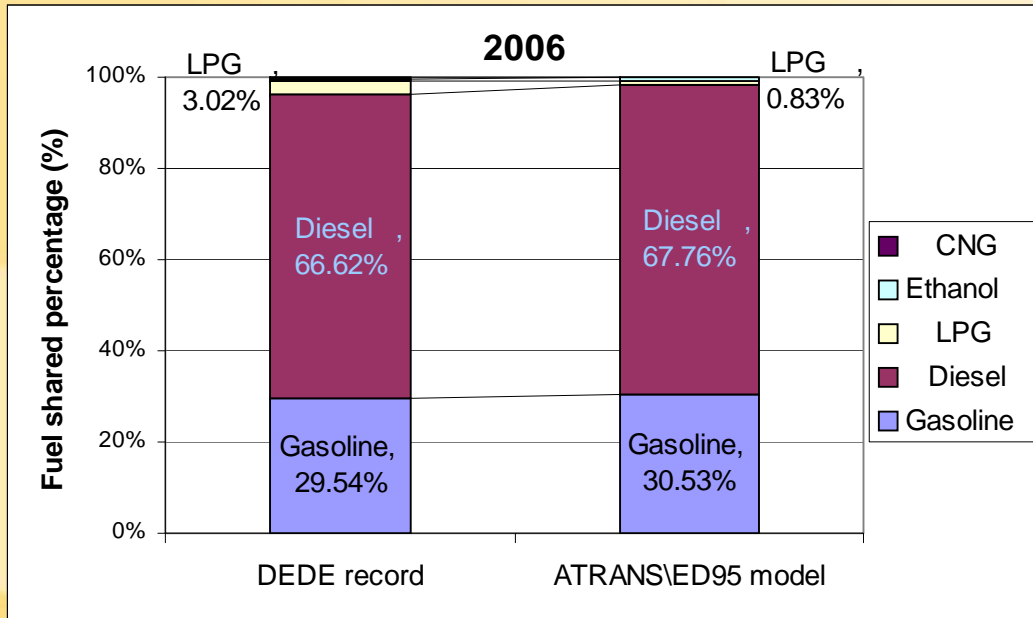




- Absolute difference may seem large (<10% in base year 2006 while up to 30% in validated year 2008)
- However, percentage difference much smaller
  - Other fuels significantly affecting, e.g. LPG, CNG
  - Fuel sharing assumption



# Model Validation in %



- Brief introduction
  - Rationale & Current situation
  - Objective & Methodology
- Energy demand model construction (BAU)
  - Available record
  - Model assumption
  - Validation by historical record
- Scenario Model
  - Existing technology case for ethanol city bus (BMTA)
  - Assume technology penetration to inter city bus
  - Assume budget spent on developing indigenous technology (on diesel pickup truck etc.)
- Questions & comments?



## A. Business As Usual model

- The ethanol fuel consumption in transportation sector expands only in gasoline fuel for small SI vehicles.

## B. Existing technology case for ethanol city bus (BMTA)

- The ethanol city bus with Ethanol Diesel (ED95) technology will be introduced up to half of the new Bangkok city bus (only the BMTA) over a period of time.

## C. Future fuel penetration to Inter City Bus

- The ED95 technology will be expanded to Non fixed route bus and private bus after demonstration with BMTA.

## D. R&D case for funding a development of indigenous technology

- The indigenous technology will be developed by governmental funding on R&D project for wider expansion of ED95 technology in diesel market.

A photograph of a modern building with a glass facade and white concrete pillars, set against a twilight sky. The building is illuminated from within, and the glass reflects the sky. In the foreground, there are tropical plants, including a large bird of paradise plant, and a paved area. The text "Thank you... Comments & Remarks" is overlaid in yellow on the right side of the image.

**Thank you...**  
**Comments & Remarks**



- G. Corpuz, M. McCabe, K. Ryszawa, “The Development of Sydney VKT Regression Model”, 29<sup>th</sup> Australasian Transport Research Forum

$$\begin{aligned}
 (\text{square root of the household VKT}) &= 3.9270 + (2.4510 * \text{number of vehicles if the household}) \\
 &+ (0.0124 * \text{closest distance to major centre or CBD}) + \\
 &(-1.8057 * \text{land use mix}) + (-0.0021 * \text{local employment}) + \\
 &(-0.0099 * \text{housing density}) + (0.0084 * \text{distance to nearest} \\
 &\text{train, ferry, light rail or high frequency bus})
 \end{aligned}$$

1. Total number of vehicles
2. Closet distance to major center => inversely depended on Road distance

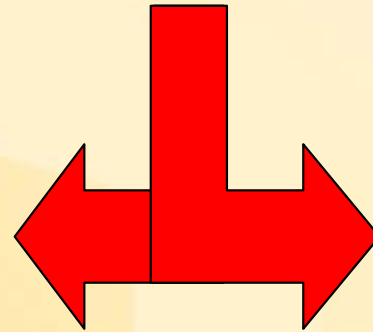


Assume little road expansion

$$\frac{Rd_2}{Rd_1} = \frac{VKT_2}{VKT_1} \cdot \frac{\sum NV_2}{\sum NV_1}$$

$$\begin{aligned} \frac{Rd_2}{Rd_1} (\approx 1) &= \frac{VKT_2}{VKT_1} \cdot \frac{\sum NV_2}{\sum NV_1} \\ \frac{VKT_2}{VKT_1} &= \frac{\sum NV_1}{\sum NV_2} \\ &= 0.6956 \\ &= 69.56\% \end{aligned}$$

Bangkok

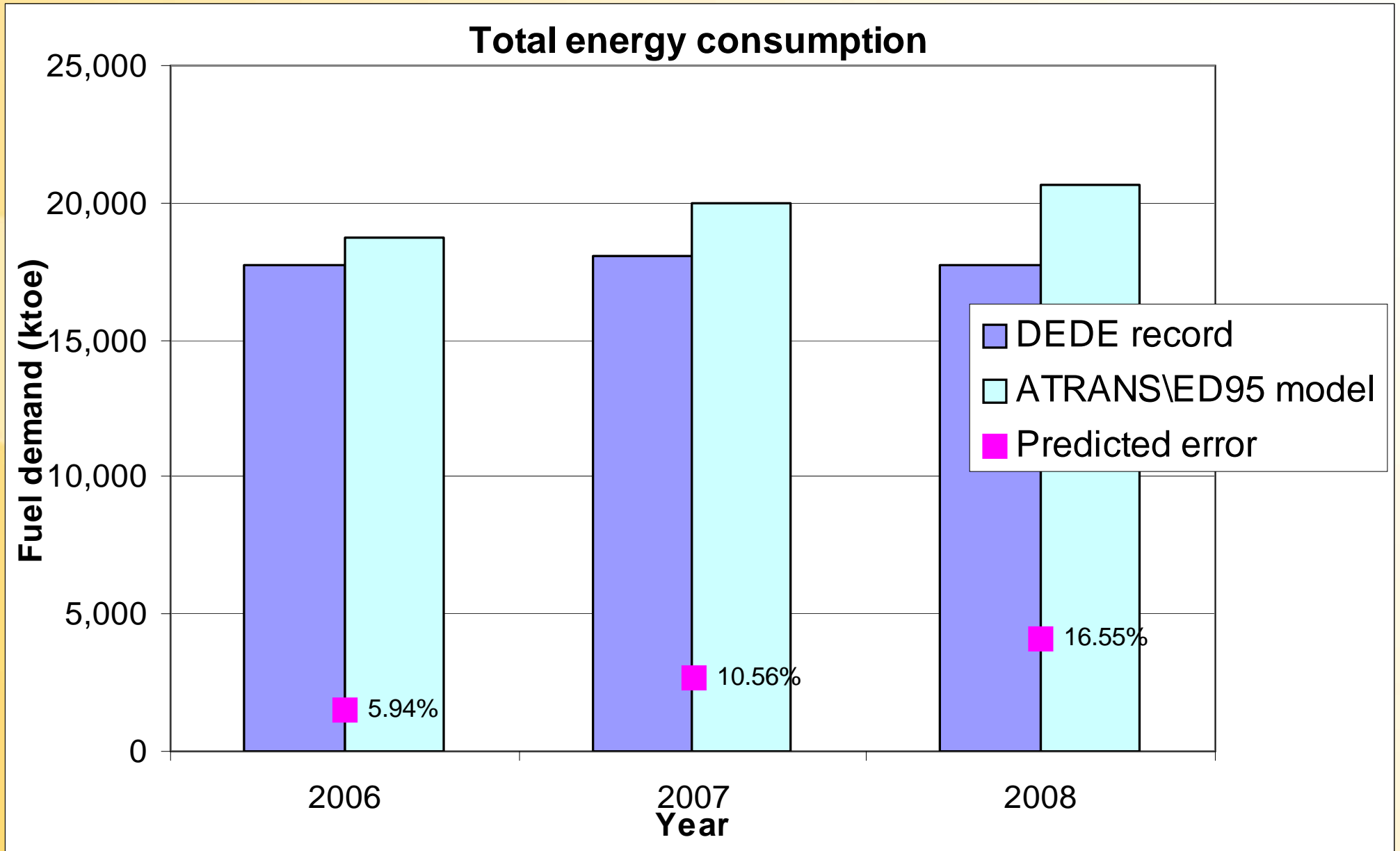


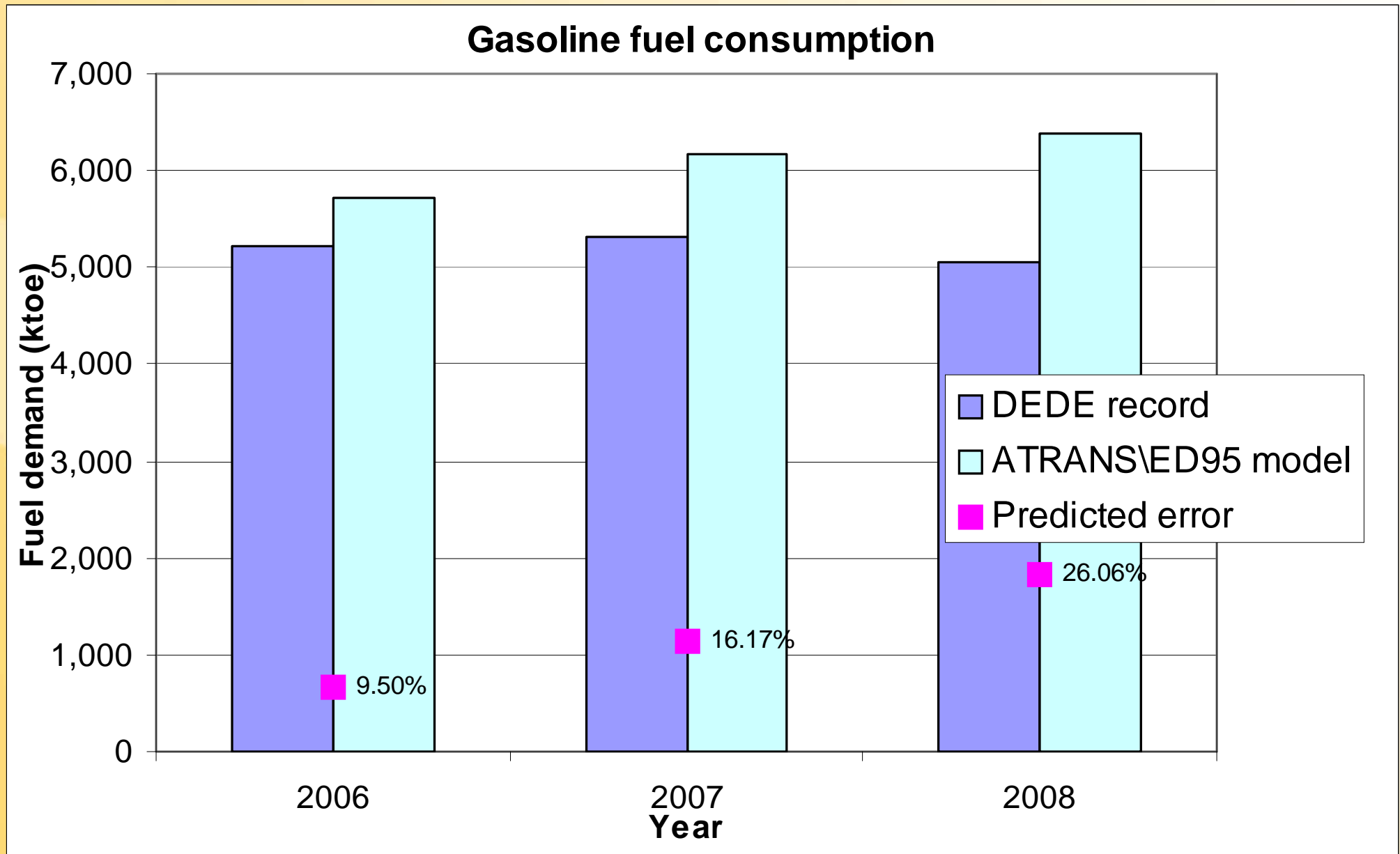
$$\begin{aligned} \frac{Rd_2}{Rd_1} &= \frac{VKT_2}{VKT_1} \cdot \frac{\sum NV_2}{\sum NV_1} \\ \frac{VKT_2}{VKT_1} &= \frac{Rd_2}{Rd_1} \cdot \frac{\sum NV_1}{\sum NV_2} \\ &= 0.8201 \\ &= 82.01\% \end{aligned}$$

Provincial area

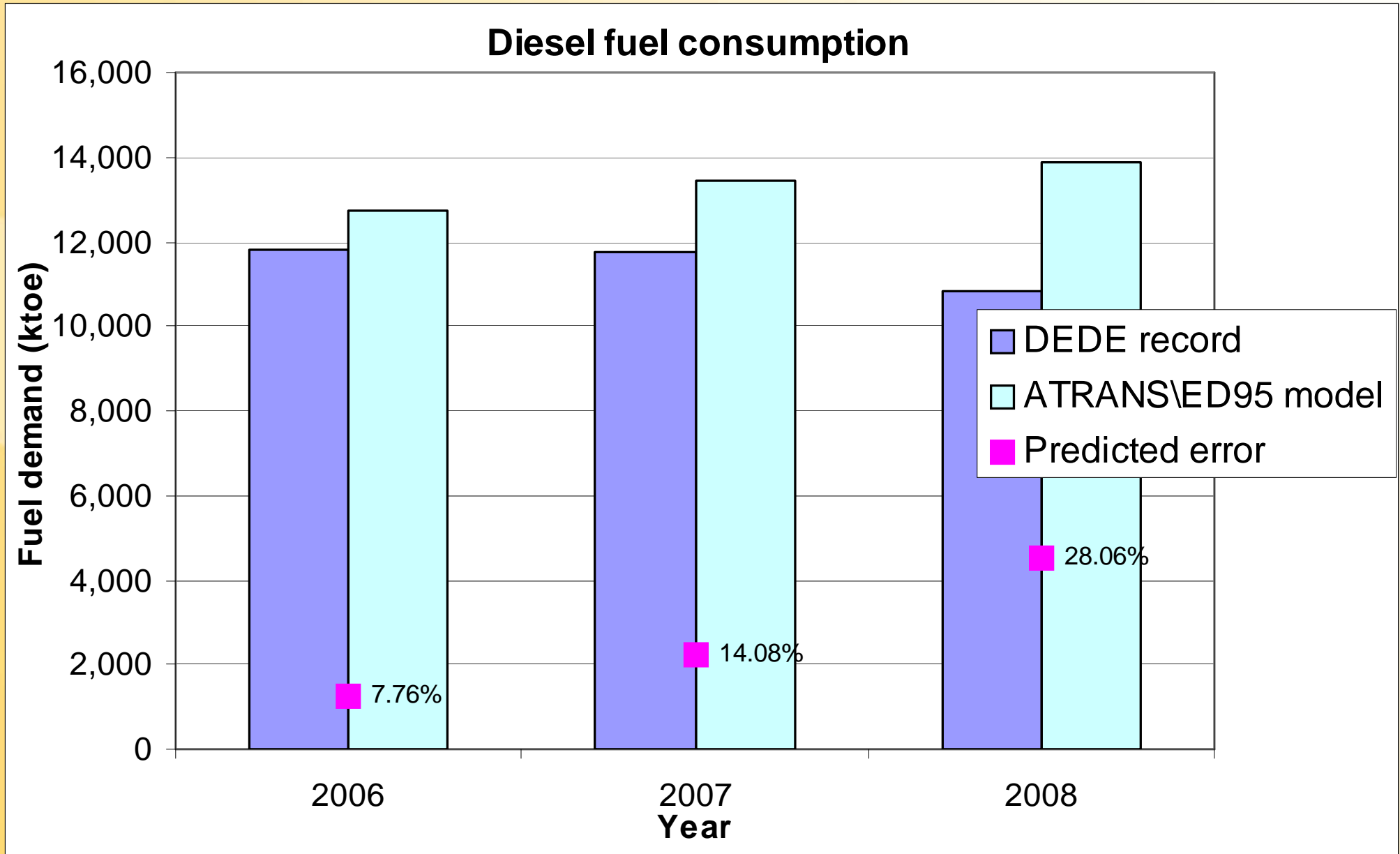
Yr 1 is 1997 (NEPO & KMUTT data)  
Yr 2 is 2008 (EPPO data)

Survey of VKT only available in this two years





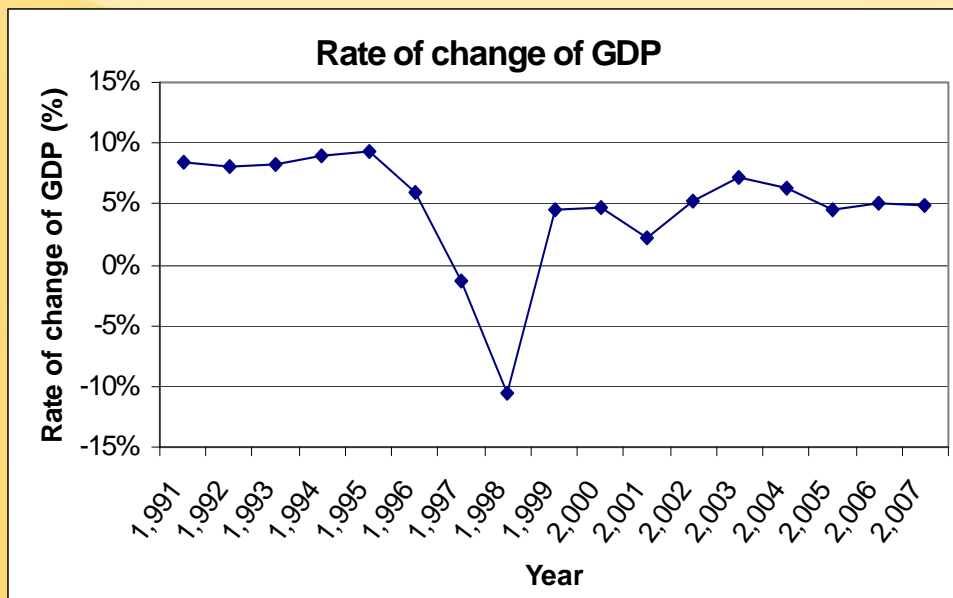
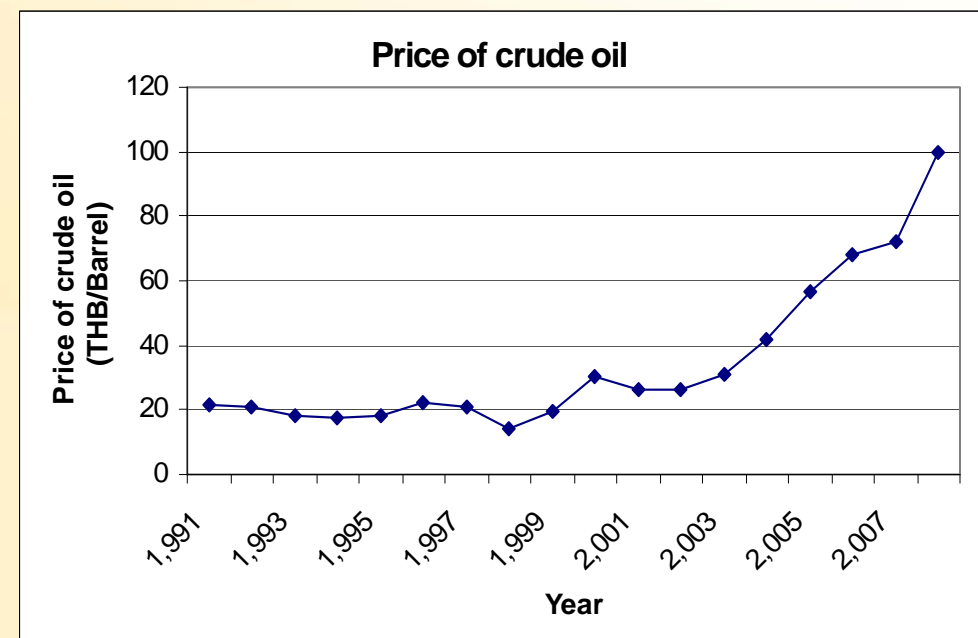
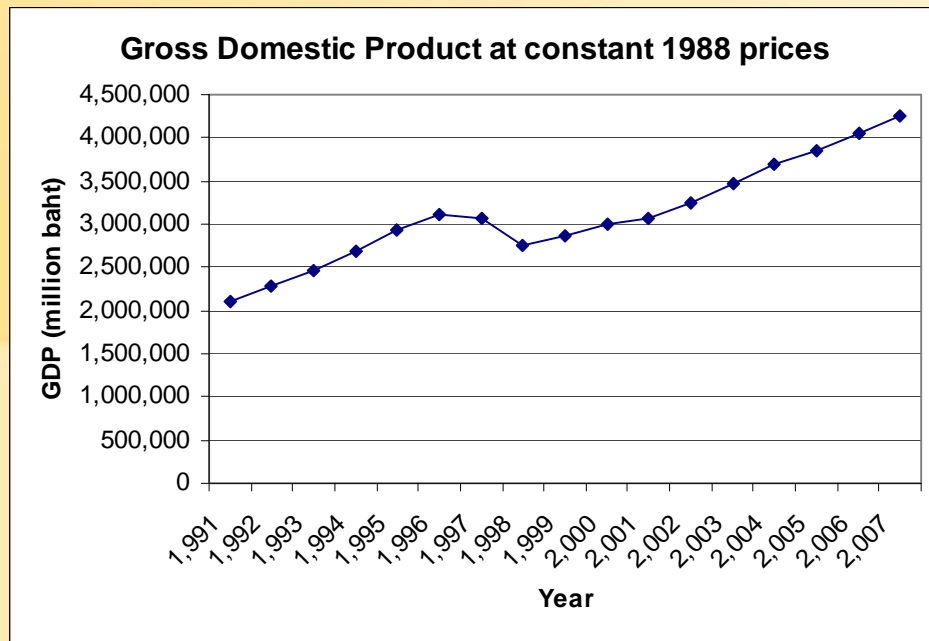




# Why over prediction in absolute term?

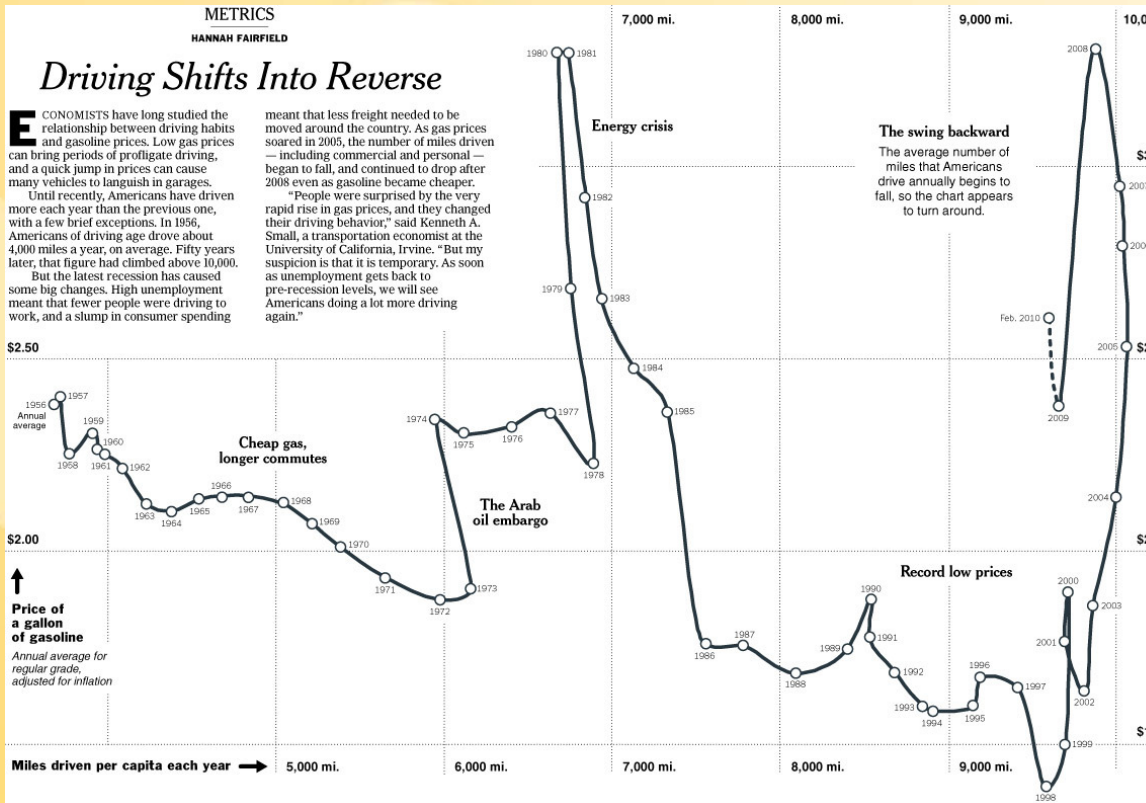
$$ED. = NV. \times VKT. \times FE.$$

- **Gross Domestic Product (GDP)**: is a complex predicted variable. The estimated value can differ from real value at the considered year. Since  $NV \propto f(\text{GDP})$ , GDP could affect ED.
- **Vehicle Kilometer of Travel (VKT)**: Too few historic records of **VKT** for reference and/or extrapolate. Finding  $VKT \propto f(\text{year})$  is also challenging!
- **Fuel share**: The driver's fuel chosen is dynamically changing and difficult to be specified in the model.
- **Others externalities**: economic downturn, crude oil crisis, political crisis, drivers' behavior changing etc.

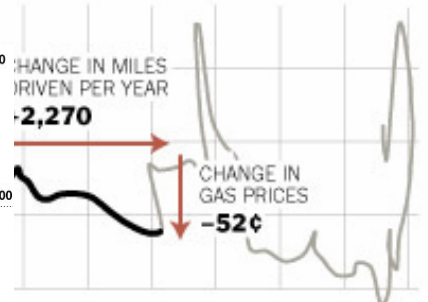


- From wikipedia.org (accessed on 26/03/2010)
- Asian financial crisis (Tom yum kung crisis, July 1997)
  - Economic effects from the September 11 attacks (September 11<sup>th</sup>, 2001)
  - Sub-prime mortgage crisis (Hamburger crisis, January 3<sup>rd</sup>, 2007)
  - 2000s energy crisis (2003-2005)
  - 2003-2008 world oil market chronology (September 2003)

# VKT as a function of time & fuel price



1956-72  
**Cheap gas, longer commutes**



1973-74  
**The Arab oil embargo**



Americans spent more time in their cars as highways networks expanded and more workers commuted from new, far-flung suburbs. The number of commuters rose as more women joined the work force.

In 1973, many Arab oil-producing countries declared an oil embargo against the United States because of its support of Israel in the Middle East. The supply disruption caused oil prices to rise sharply, and gas consumption declined.

1978-81  
**Energy crisis**



2005-10  
**The swing backward**



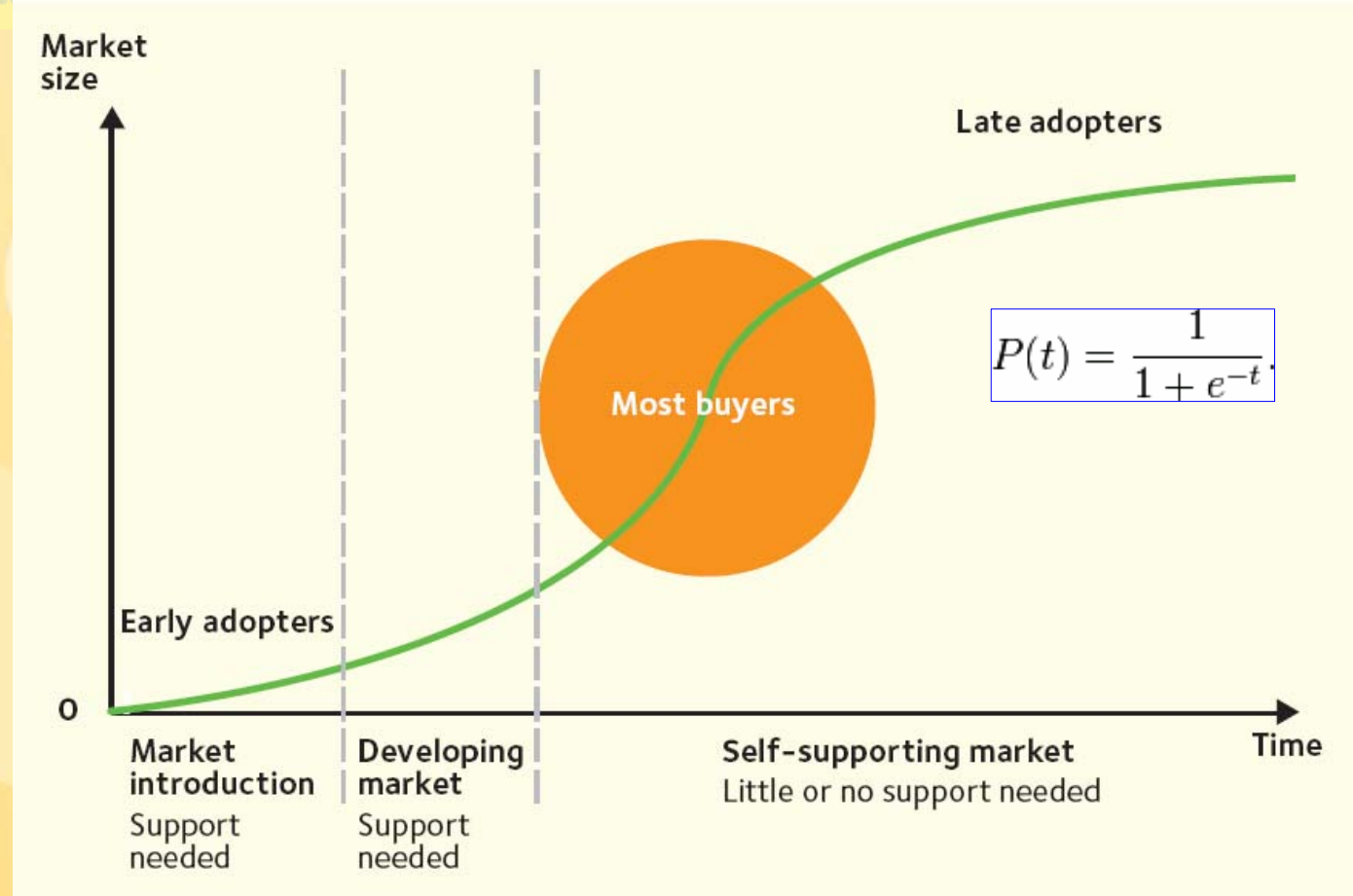
Gas prices jumped as the Iranian revolution and the Iran-Iraq war caused a rift in the global oil supply. United States energy policy turned to conservation, and Congress imposed the first fuel-efficiency standards for cars.

The growth in driving faltered as gas prices started to climb. But much of the sharp reduction in driving was caused by the long recession and its high unemployment rate. A small but growing number of thrifty and carbon-conscious commuters switched to bicycles and public transportation.

**Miles driven per capita each year** →

Post in The New York Times Company  
Energy information Admin.; Federal Highway Admin.; Brookings Inst.

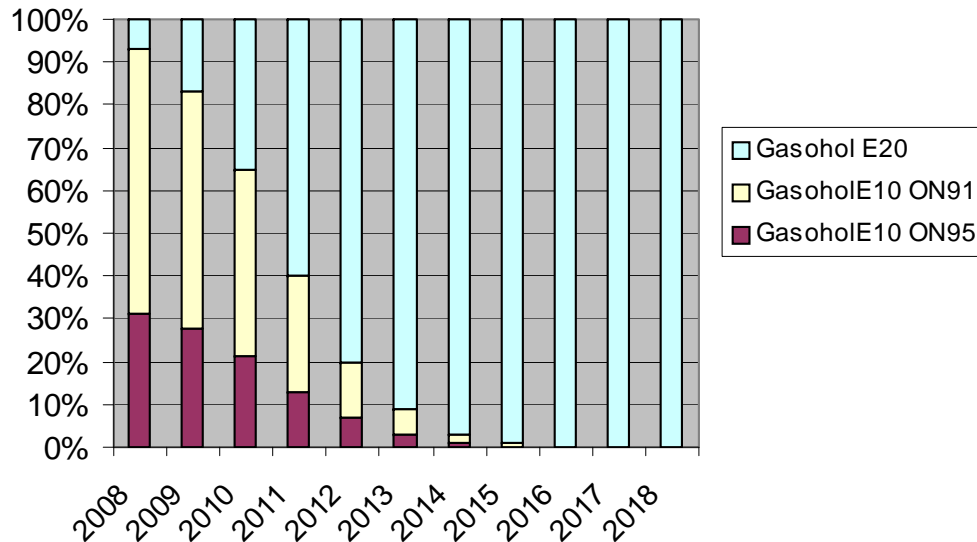




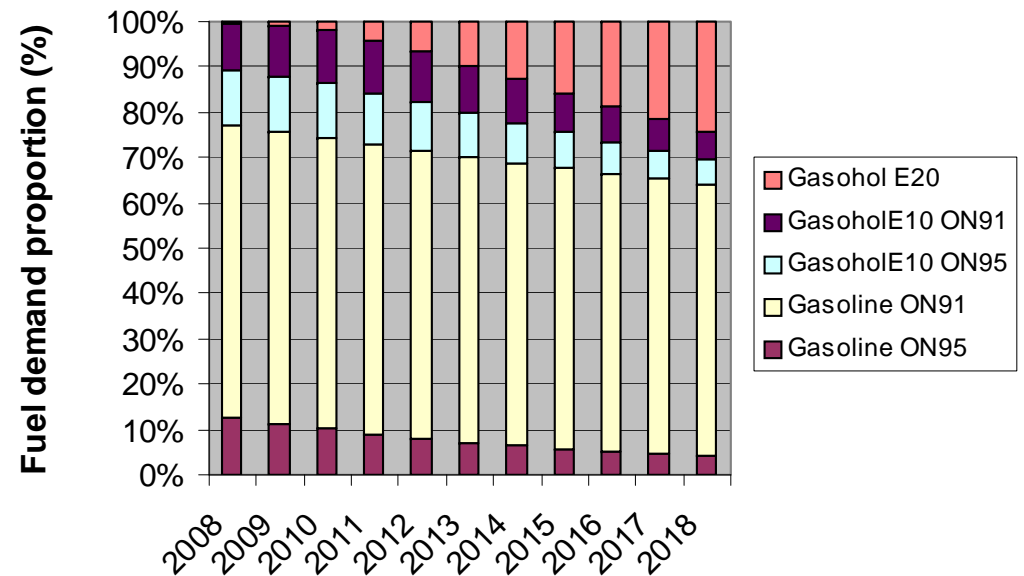
- Relationship between time and market penetration of new technology.
  - Market introduction
  - Developing market
  - Self-supported market

- Follow the assumption of BAU scenario in the E85 report by JGSEE submitted to TRF (2008).
  - New passenger car after 2008 use: Gasohol\_E10 and Gasohol\_E20. And the new E20 passenger car proportion growth until 100% in ten years.
  - But motor-cycle and pick-up truck still use the gasoline fuel

**Fuel proportion for the new passenger car**



**BAU scenario in the E85 report of TRF**



## B. Ethanol City-bus (BMTA)

The ethanol city bus with Ethanol Diesel (ED95) technology will be introduced up to half of the new Bangkok City Bus (only for the BMTA sector).

- Applied sector: Fixed Route Bus in the Bangkok metropolitan
- Required technology: Ethanol Diesel Technology for city bus (Scania)
- Market penetration: Substitute on new BMTA bus up to 50:50 for Ethanol Diesel: NGV City-bus

## C. Future market penetration to the Inter City bus

The future market penetration to the Inter City Bus (Non fixed route bus and Private bus) for both Bangkok and Provincial Region

- Applied sector: expand from the Ethanol City-bus scenario to the Non fixed route bus and Private bus for both Bangkok and Provincial region
- Required technology: Ethanol Diesel Technology (Scania and ?)
- Market penetration: Substitute on the Inter City bus as the S-curve of market penetration

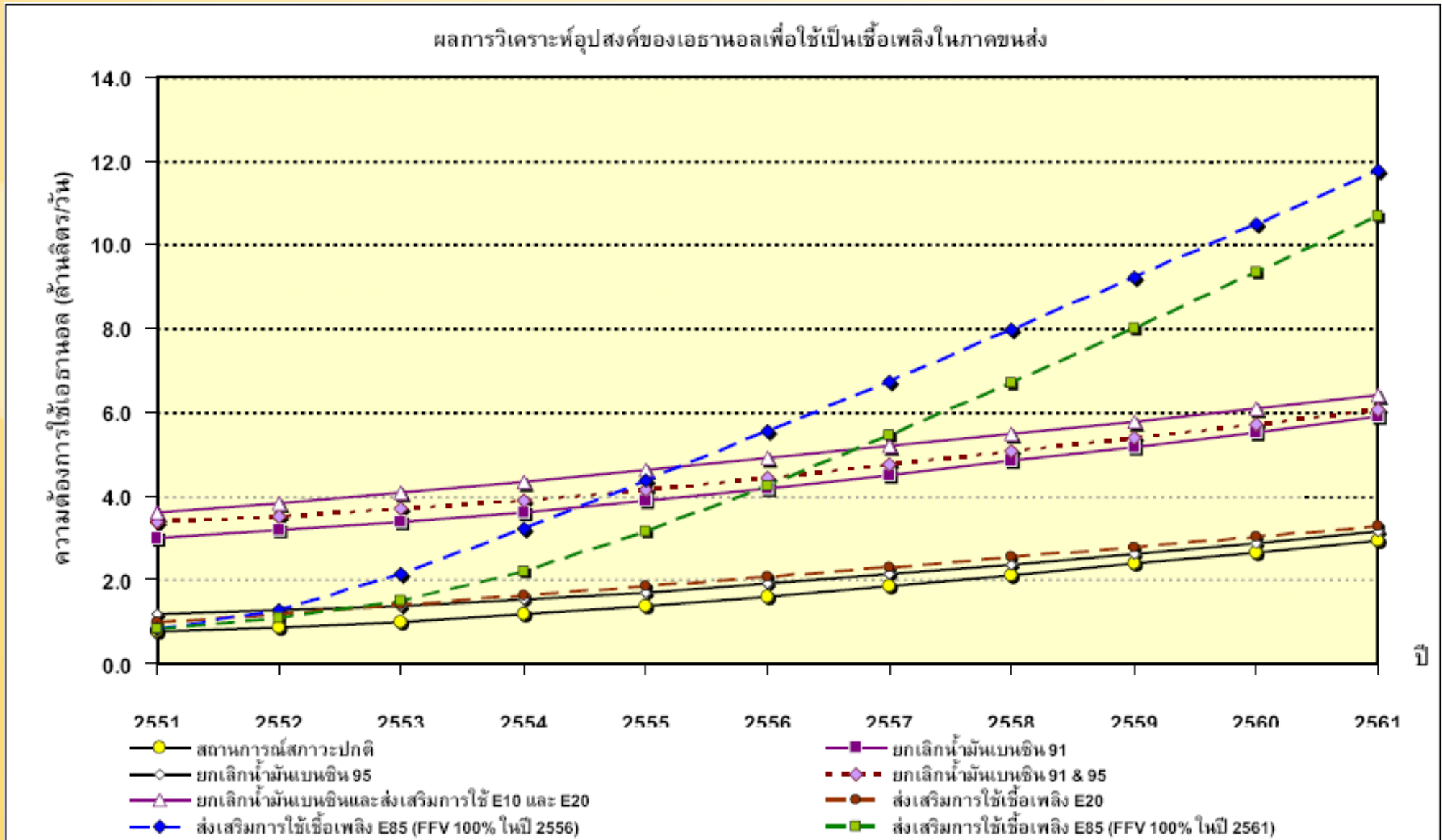
## D. R&D Case for Funding Research Project

- Assume budget spent on developing indigenous technology for utilizing ethanol fuel as diesel substitution for all sectors
  - Applied sector: expand from the ethanol city-bus and Inter-city bus scenarios to the pickup truck for both Bangkok and provincial regions
  - Required technology: the ethanol Diesel technology (ED95) for small vehicle's engine (help from BSR?)
  - Market penetration: Substitute on the *pickup truck* as the *S-curve* of market penetration





Tasks	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
Inception report due (1 Nov)												
<b>I. Data collection</b>												
Identify & obtain necessary data for the model (interview if necessary)												
Project meeting 1												
Progress report presentation (28 Jan)												
<b>II. LEAP model construction</b>												
Construct & validate LEAP model with BAU												
Project meeting 2												
Interim report submission (30 April)												
<b>III. Scenarios analysis</b>												
Analyze various scenarios to assess economical feasibility/impact of diesel substitution by ethanol												
Assess technical feasibility of ethanol usage in CI engine												
Project meeting 3												
Final presentation (27 Aug)												
<b>IV. Final report</b>												
ATRANS symposium (2-3 Sep)												
Final report submission (31 Oct)												



- ED95 = Hydrous ethanol (95% purity) + 5% additive (cetane improver)
- Preliminary test with single cylinder engine at KMUTT (increase compression ratio)

## SAFETY DATA SHEET

According to Regulation (EC) No 1907/2006 of the European Parliament and of the Council

### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Identification of the substance or preparation: **ADDITIVE ED95 100**

Use of the substance/preparation: Additive for ethanol used as motor fuel

Company/undertaking identification: **SEKAB BioFuels & Chemicals AB**  
Box 286  
S-891 26 Örnköldsvik  
Sweden

Contact: Mona Lindström,  
Telephone +46 660 758 00; fax +46 660 571 31  
[www.sekab.com](http://www.sekab.com)  
[mona.lindstrom@sekab.com](mailto:mona.lindstrom@sekab.com)

Emergency telephone: +46 112, ask for the Chemical Emergency in Sweden.

Date of issue: Revised: 2009-01-01  
Previous issue: 2008-02-26

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS No.	EEC No.	Conc. weight-%	Symbol letters; R phrases*
Ethanol 95%	64-17-5	200-57-86	20-25	F; R11
Beraid (glycerol ethoxylate)	31694-55-0	500-075-4	40-50	
Methyl-t-butyl ether	1634-04-4	216-653-1	17-21	F; R11 Xi; R38
Isobutanol	78-83-1	201-148-0	3-5	R10 Xi; R37/38 R41 R67
Morpholin (Promax)	110-91-8	203-815-1	<0,2	R10 R20/21/22 C; R34
Lubricant	25307-17-9	246-807-3	7-9	R22 C; R34 N; R50**

\* Classification and R phrases as given in Council Directive 67/548/EEC on the approximation of laws, regulations and administrative provisions relating to the classification, packaging and labelling of dangerous substances.

\*\* Classified by the supplier  
R phrases are explained under heading 16.

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